

ORDER NO. **ARP 1993**

COMPACT DISC PLAYER

PD-7500, PD-6500 AND PD-6500-S HAVE FOLLOWING VERSIONS:

Type	Applicable model			Power requirement	Export destination				
	PD-7500	PD-6500	PD-6500-S	Power requirement	Export destination				
KU	0	O O — AC 120V only		AC 120V only	U.S.A.				
KC	0	0	_	AC 120V only	Canada				
HEM	0	0	_	AC 220V, 240V (switchable)*	European continent				
НВ	0	0	_	AC 220V, 240V (switchable)*	United Kingdom				
SD	0	0	_	AC 110V, 120-127V, 220V, 240V (switchable)	Kingdom of Saudi Arabia and general market				
HPW	0	0	_	AC 220V, 240V (switchable)*	Australia				
HEWM	_		0	AC 220V, 240V (switchable)*	European continent				

^{*} Change the connection wire from PRIMARY BOARD assembly to TRANS BOARD assembly in TRANS BOARD assembly in the second s

- This manual is applicable to the PD-7500/KU, KC, HEM, HB, SD, HPW, PD-6500/KU, KC, HEM, HB, SD, HPW and PD-6500-S/HEWM types.
- As to the PD-7500/KC, HEM, HB, SD, HPW, PD-6500/KC, HEM, HB, SD, HPW and PD-6500-S/HEWM types, refer to page 92-95.
- The PD-6500-S is the same as the PD-6500 except for color.
- Ce manuel pour le service comprend les explications de réglage en français.
- Este manual de servicio trata del método de ajuste escrito en español.

CONTENTS

1	SAFETY INFORMATION	2	AJUSTE	72
2	EXPLODED VIEW AND PARTS LIST	4 7	. IC INFORMATION	86
3	PACKING	0 8	. FOR PD-7500/KC, HEM, HB, HPW, SD,	
4	. SCHEMATIC DIAGRAM AND P.C. BOARD		PD-6500/KC, HEM, HB, HPW, SD AND	
	CONNECTION DIAGRAM 1	5	PD-6500-S/HEWM TYPES	92
5	. P.C.B.'S PARTS LIST	39 g	PANEL FACILITIES	96
6	. ADJUSTMENTS 4	4 10	CONNECTIONS	97
	RÉGLAGES 5	8 . 11	. SPECIFICATIONS	98

PIONEER ELECTRONIC CORPORATION 4-1; Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan

PIONEER ELECTRONICS SERVICE INC. P.O. Box 1760, Long Beach, California 90801 U.S.A

PIONEER ELECTRONICS OF CANADA, INC. 505 Cochrane Drive, Markham, Ontario L3R 8E3 Canada

PIONEER ELECTRONIC [EUROPE] N.V. Keetberglaan 1, 2740 Beveren, Belgium
PIONEER ELECTRONICS AUSTRALIA PTY. LTD. 178-184 Boundary Road, Braeside, Victoria 3195, Australia TEL: [03] 580-9911

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This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health & Safety Code, Section 25249.5).

When servicing or handling circuit boards and other components which contain lead in in solder, avoid unprotected skin contact with the solder. Also, when soldering do not inhale any smoke or fumes produced.

1. SAFETY INFORMATION

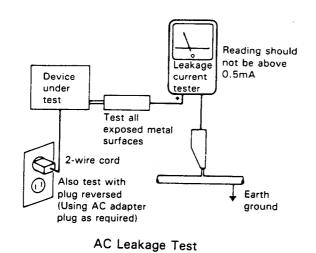
-(FOR U.S.A. MODEL ONLY)-

1. SAFETY PRECAUTIONS

The following check should be performed for the continued protection of the customer and service technician.

LEAKAGE CURRENT CHECK

Measure leakage current to a known earth ground (water pipe, conduit, etc.) by connecting a leakage current tester such as Simpson Model 229-2 or equivalent between the earth ground and all exposed metal parts of the appliance (input/output terminals, screwheads, metal overlays, control shaft, etc.). Plug the AC line cord of the appliance directly into a 120V AC 60Hz outlet and turn the AC power switch on. Any current measured must not exceed 0.5mA.



ANY MEASUREMENTS NOT WITHIN THE LIMITS OUTLINED ABOVE ARE INDICATIVE OF A POTENTIAL SHOCK HAZARD AND MUST BE CORRECTED BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

2. PRODUCT SAFETY NOTICE

Many electrical and mechanical parts in the appliance have special safety related characteristics. These are often not evident from visual inspection nor the protection afforded by them necessarily can be obtained by using replacement components rated for voltage, wattage, etc. Replacement parts which have these special safety characteristics are identified in this Service Manual.

Electrical components having such features are identified by marking with a \triangle on the schematics and on the parts list in this Service Manual.

The use of a substitute replacement component which dose not have the same safety characteristics as the PIONEER recommended replacement one, shown in the parts list in this Service Manual, may create shock, fire, or other hazards.

Product Safety is continuously under review and new instructions are issued from time to time. For the latest information, always consult the current PIONEER Service Manual. A subscription to, or additional copies of, PIONEER Service Manual may be obtained at a nominal charge from PIONEER.

(FOR EUROPEAN MODEL ONLY)

- VARO! -

AVATTAESSA JA SUOJALUKITUS OHITETTAESSA OLET ALTTIINA NÄKYMÄTTÖMÄLLE LASERSÄTEILYLLE. ÄLÄ KATSO SÄTEESEEN.

- ADVERSEL: -

USYNLIG LASERSTRÄLING VED ÅBNING NÅR SIKKERHEDSAFBRYDERE ER UDE AF FUNKTION UNDGÅ UDSAETTELSE FOR STRÅLING.

- VARNING! OSYNLIG LASERSTRÅLNING NÄR DENNA DEL ÄR ÖPPNAD OCH SPÄRREN ÄR URKOPPLAD. BETRAKTA EJ STRÅLEN.



LASER Kuva 1 Lasersateilyn varoitusmerkki WARNING!

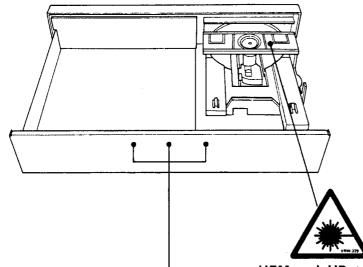
DEVICE INCLUDES LASER DIODE WHICH EMITS INVISIBLE INFRARED RADIATION WHICH IS DANGEROUS TO EYES. THERE IS A WARNING SIGN ACCORDING TO PICTURE 1 INSIDE THE DEVICE CLOSE TO THE LASER DIODE.



LASER
Picture 1
Warning sign for laser radiation

THIS PIONEER APPARATUS CONTAINS
LASER OF HIGHER CLASS THAN 1.
SERVICING OPERATION OF THE APPARATUS
SHOULD BE DONE BY A SPECIALLY
INSTRUCTED PERSON.

LABEL CHECK (SINGLE type)



Additional Laser Caution -

1. Laser Interlock Mechanism

The position of the switch (S601) for detecting loading completion is detected by the system microprocessor, and the design prevents laser dode oscillation when the switch (S601) is not in $\overline{\text{CLMP}}$ terminal side (when the mechanism is not clamped and $\overline{\text{CLMP}}$ signal is high level).

Thus, the interlock will no longer function if the switch (S601) is deliberately set to CLMP terminal side (if CLMP signal is low level).

In the test mode*, the interlock mechanism will not function.

Laser diode oscillation will continue if pin 10 of TA8137N (IC1) is connected to pin 11 or ground. or pin 12 is connected to high level (ON) or the terminals of Q1 is shorted to each other (fault condition).

 When the cover is opened, close viewing of the objective lens with the naked eye will cause exposure to a Class 1 or higher laser beam.

* Refer to page 45.

HEM and HB types

CAUTION
INVISIBLE LASER
RADIATION WHEN OPEN,
AVOID EXPOSURE
TO BEAM PRW1018

HB type

ADVARSEL USYNLIG LASERSTRÄLING VED ÄRNING MÄR SKOKERHED SAF-RKYDERE ER UDE AF FUNKTION. UNDGÅ UDSAFTELSE FOR STRÄLING. VORSICHTI

unsichtbare Laser-Stramlung Tritt aus, weim decke Oder Klappe) geöffnet isti nicht dem Straml aussetze Vrivito:

HEM type

CLASS 1 LASER PRODUCT

HEM and HB types

2. EXPLODED VIEW AND PARTS LIST

2.1 EXTERIOR

35 36

PWZ1795

Function board assembly

⊙ 37

NOTES:

Parts without part number cannot be supplied.

• The \triangle mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

 Parts marked by "®" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

Mark	Na	Dave No.					
Mark A	<u>No.</u> 1	Part No.	Description	Mark ———	_ No.	Part No.	Description
<u>^</u> ^ <u>^</u> ^ <u>^</u> ^		CM-22C	Strain relief		101		Under base
$\overline{\mathbb{A}}$	2	PDG1015	AC power cord		102		Rear base
	3	PTT1132	Power transformer (AC120V)		103		P.C.B. angle
A	_		(For PD-7500 type)		104		Switch angle
Δì	3	PTT1128	Power transformer (AC120V) (For PD-6500 type)		105		P.C.B. spacer
	4	PNM1070	Stanger		106		P.C.B. holder
	5	VNK1095	Stopper		107		Function button
	6	AMR1160	Insulator LED lens		108		Lens (For Play)
,	7				109		Lens (For Pause)
	8	PAC1310	Chip button		110		Name plate
	۰	PAC1370	Headphone knob				
	9	PAC1372	Power button		111 112		Switch joint
	10	PAC1461	Fade button				Single mechanism
	11	PAC1462	29 Key		113		Headphone assembly
	12	PAD1054	Function button assembly		114		Transformer board assembly
	13	PAM1323	Display screen		115		Primary board assembly
	14	PAM1380	Window		116		Sub function board assembly
	15	PBM-012	Plastic rivet				(PD-7500 type only)
	16	PNW1075	Filter				.,
	17	PNW1696					
	18	PNW1743	Function panel Plate (Tray)				
	19	BBZ30P060FCC	Screw				
	20	BBZ30P080FCC	Screw				
	21	FBT40P080FZK	Screw				
	22	IBZ30P100FCC	Screw				
	23	IBZ30P150FCC	Screw				
	24	PMZ30P060FCC	Screw				
	25	PPZ30P080FMC	Screw				
	26	PPZ30P150FMC	Screw				
	27	PSA40P080FZB	Screw				
	28	PDZ30P060FCC	Screw	J ho	stopp	er consists of th	ne big ring part and the small
	20	••••			g part. Zou stic	k the stanna-	to the lee sately of the state
	29 30	PEA1068	Front panel assembly	Dar	t to th	e front les an	to the leg, stick the big ring d the small ring part to the
			(For PD-7500/KU type)	real	r leg.	- none reg, an	o the small ring part to the
	30	PEA1066	Front panel assembly		icy.		
			(For PD-6500/KU type)				
	31	PYY1058	Bonnet				4
	32	PNW1792	S tray (For PD-7500 type)			<i>conti</i>	
	3 2	PNW1838	Tray (For PD-6500 type)				
⊚	33	PWZ1785	Main board assembly				`*
			(For PD-7500 type)			Minnell D	OPPO
•	33	PWZ1814	Main board assembly				
		= + +	(For PD-6500 type)				For the rear leg)
	0.4				(For	the front leg)	
	34		****			-	

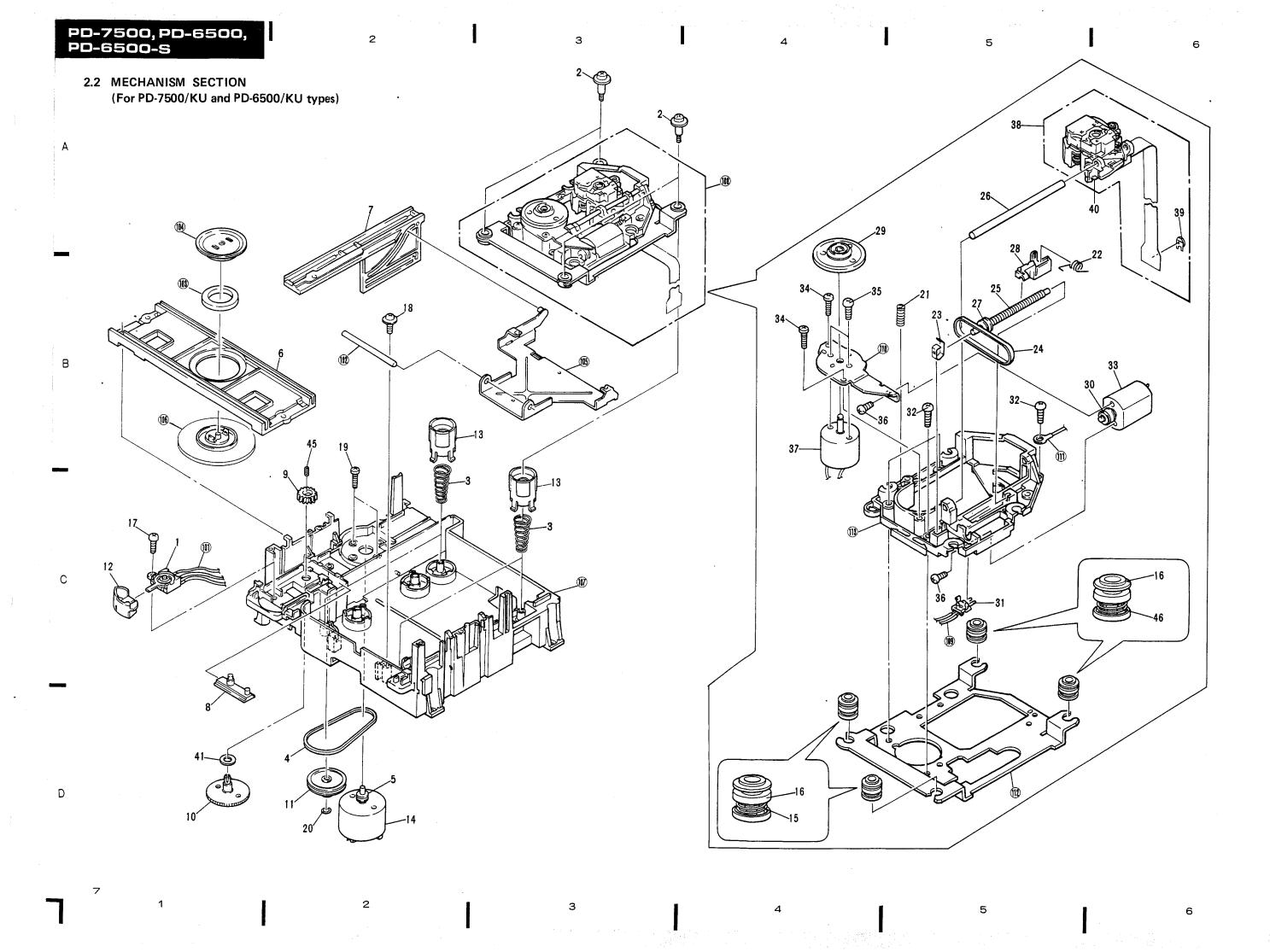
D

В

С

10

11



NOTES:

Α

Parts without part number cannot be supplied.

The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

This classification shall be adjusted by each distributor because it depends on model number, temperature, humidity, etc.

 Parts marked by "®" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

Parts List of Mechanism Section

	Mark	No.	Part No.	Description	Mark
		1	DSK1001	Lever switch (CLAMP)	
		2	PBA1044	Floating screw	
		3	PBH1085	Coil spring	
		4	PEB1127	Rubber belt	
		5	PNW1634	Motor pulley	
		6	PNW1673	Clamper base	
		7	PNW1674	Rack	
		8	PNW1675	Synchronized plate	
В		9	PNW1676	Gear A	
b		10	PNW1677	Gear B	
		11	PNW1678	Gear Pulley	
		12	PNW1679	Sensor head	
		13	PNW1709	Slide bush B	
		14	PXM1010	D.C motor (0.75W)	
				(LOADING)	
		15	PBH1094	Floating spring (F)	
_				(SILVER)	
		16	PEB1145	Dumper rubber	
		17	BPZ26P080FMC	Screw	
		18	IPZ30P080FMC	Screw	
		19	PMZ26P040FMC	Screw	
		20	WT26D047D025	Washer	
		21	PBH1009	Earth spring	
		22	PBH1084	Drive spring	
С		23	PBK1057	Plate spring	
•		24	PEB1072	Belt	• How
		25	PLA1003	Drive screw	1 Use
		26	PLA1071	Guide bar	
		27	PNW1066	Pulley	mar
		28	PNW1605	Half nut	2 Whi
		29	PNW1608	Disc table	1 — .
					the s
		30	PNW1634	Motor pulley	(ang
		31	PSH1003	Slide switch (INSIDE)	the
البائلية		32	PBZ30P080FMC	Screw	
		33	PXM1013	D.C. motor (1.7W)	
				(CARRIAGE)	s s
		34	BPZ20P080FZK	Screw	"
		35	JFZ20P025FMC	Screw	Ch
		36	PMZ20P030FMC	Screw	
		37	PEA1085	D.C. motor assembly	
D				(SPINDLE: For PD-7500)	I and
_		37	PEA1028	D.C. motor assembly (SPINDLE: For PD-6500)	
					_

How to install the disc table

Part No.

PEA1030 PCP1008

PBH1095

CKSYF105Z16

WA62D095D013

ZMK20H040FBT

No.

38

39

40

41

45

46

101

102

103

104

105

106

107

108

109

110

111

112

113

Description

Washer

Screw

(BLACK)

Magnet

Swing lever

Clamper ST

Loading base

assembly (6P)

Mechanism base

Mechanism shass-s

Motor base

Servo mechanism assembly

2mm pitch connector

Earth lead unit (300 V

Yoke

Pickup assembly

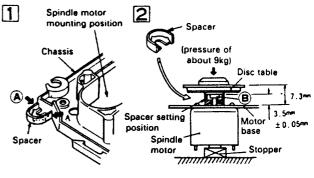
Variable resistor (VR1)

Chip capasitor (C1001)

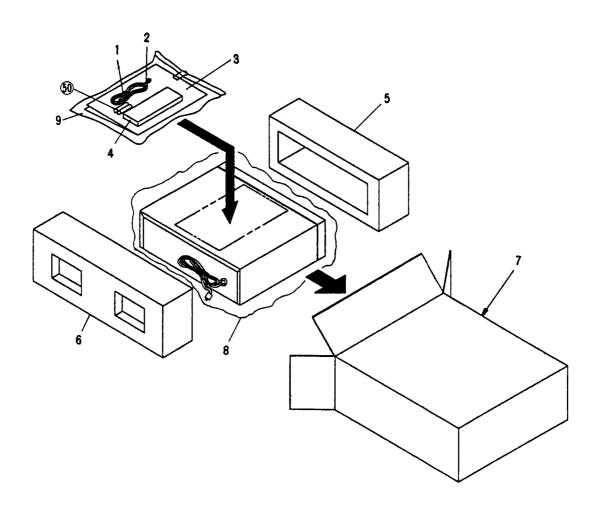
Floating spring (R)

2mm pitch connector assembly (5P) Shaft

- 1 Use nippers or other tool to cut the two sections marked (a) in figure [1]. Then remove the spacer
- While supporting the spindle motor shaft with the stopper, put spacer on top of the motor base (angled so it doesn't touch section (a), and stick the disc table on top (takes about 9kg pressure)



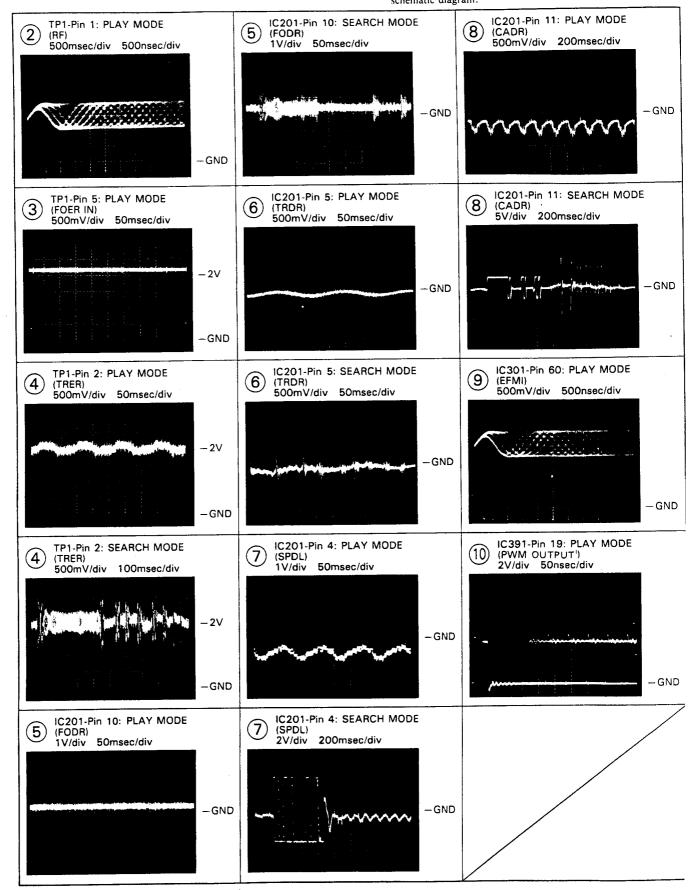
3. PACKING

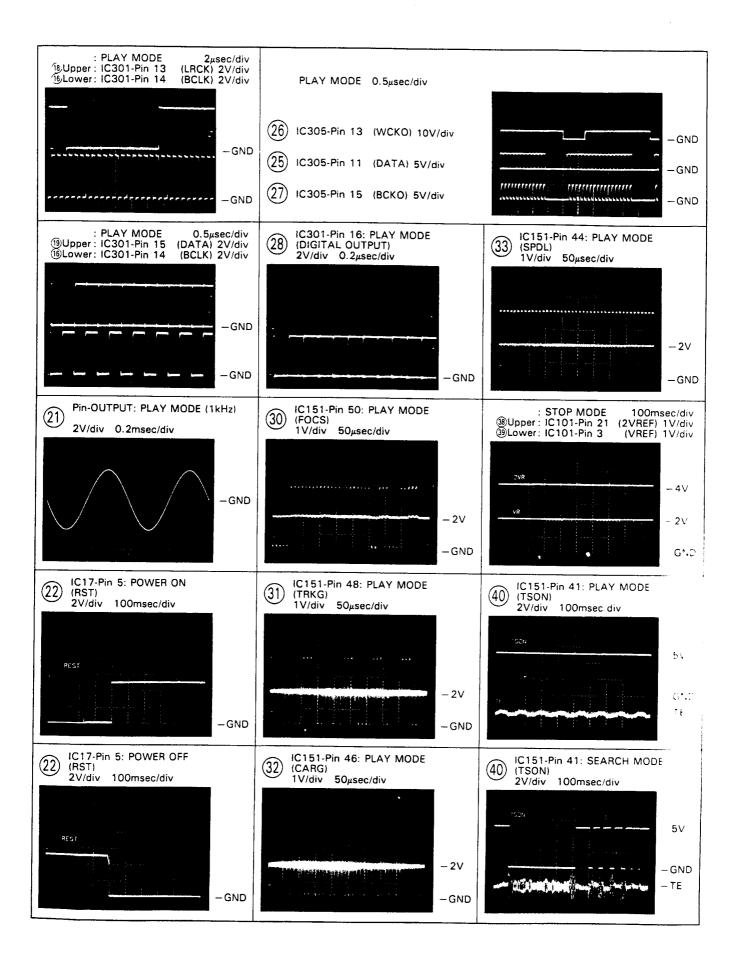


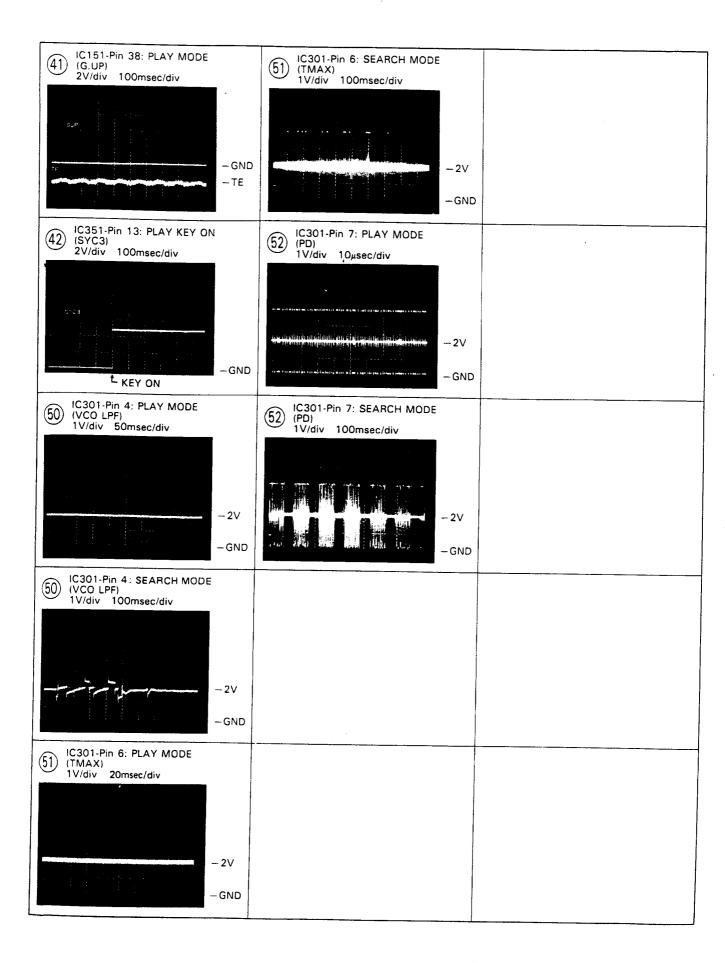
For PD-7500/KU and PD-6500/KU types)

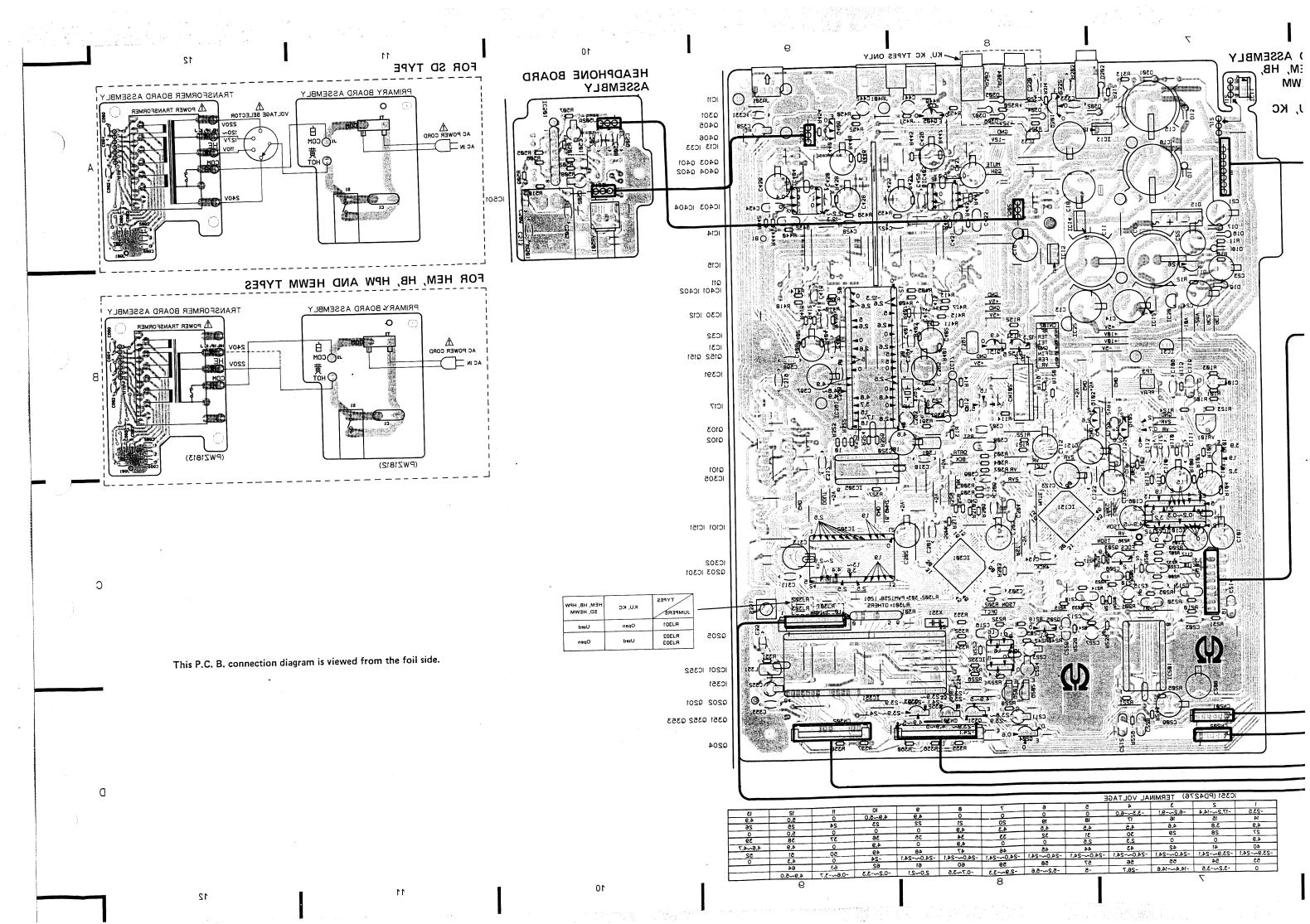
Mark	No.	Part No.	Description
	1	PDE-319	Control cord
	2	PDE1001	Connection cord
	3	PR81127	Operating instructions (English
	4	PWW1051	Remote control unit
		PZN1008	Battery cover
			(For remote control unit)
	5	PHA1134	Protector F
	6	PHA1135	Protector R
	7	PHG1497	CD packing case
			(For PD-7500/KU type)
	7	PHG1499	CD packing case
			(For PD-6500/KU type)
	8	Z23-007	Mirror mat
	9	Z21-038	Vinyl bag
	50		Battery

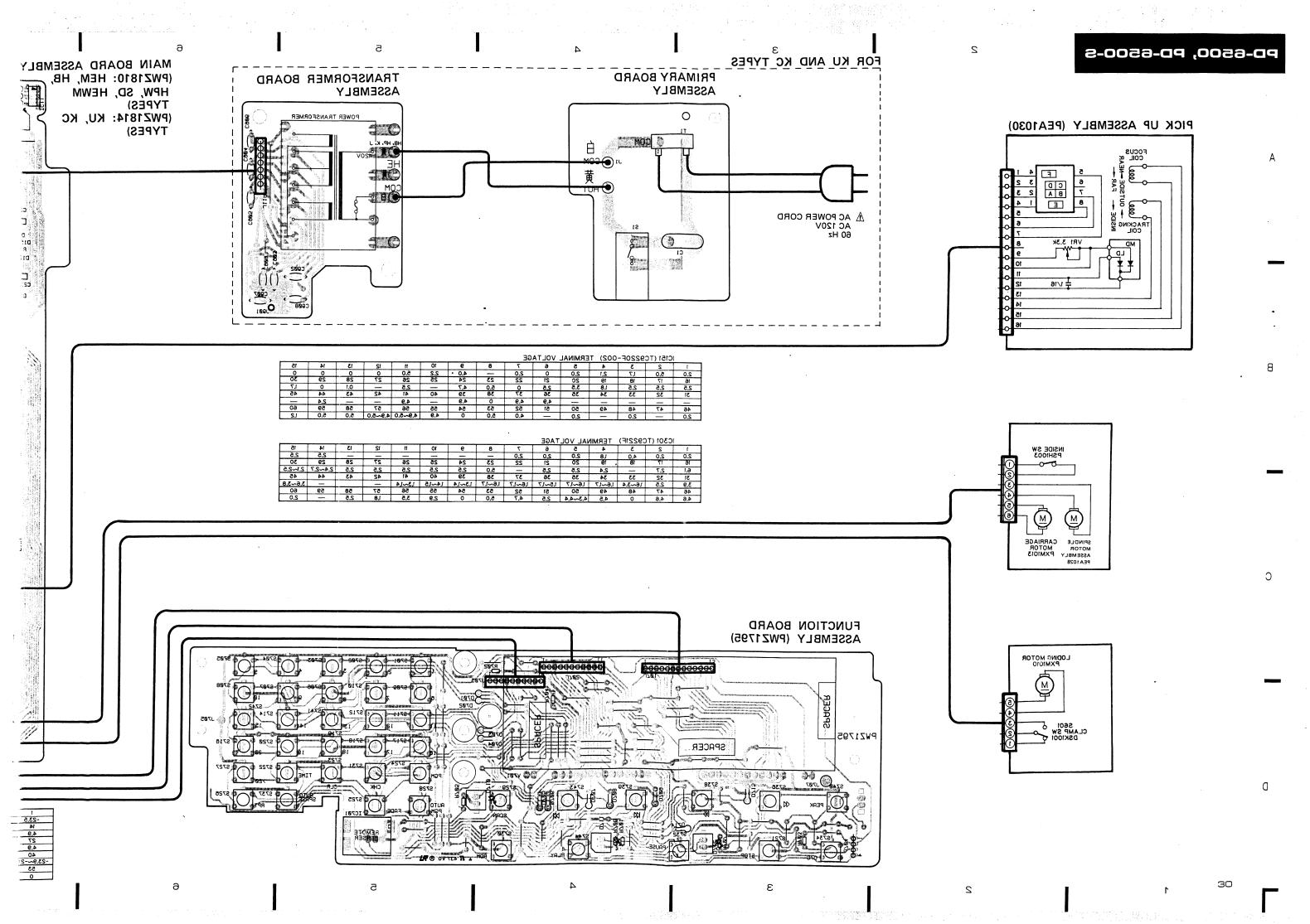
Wave Forms

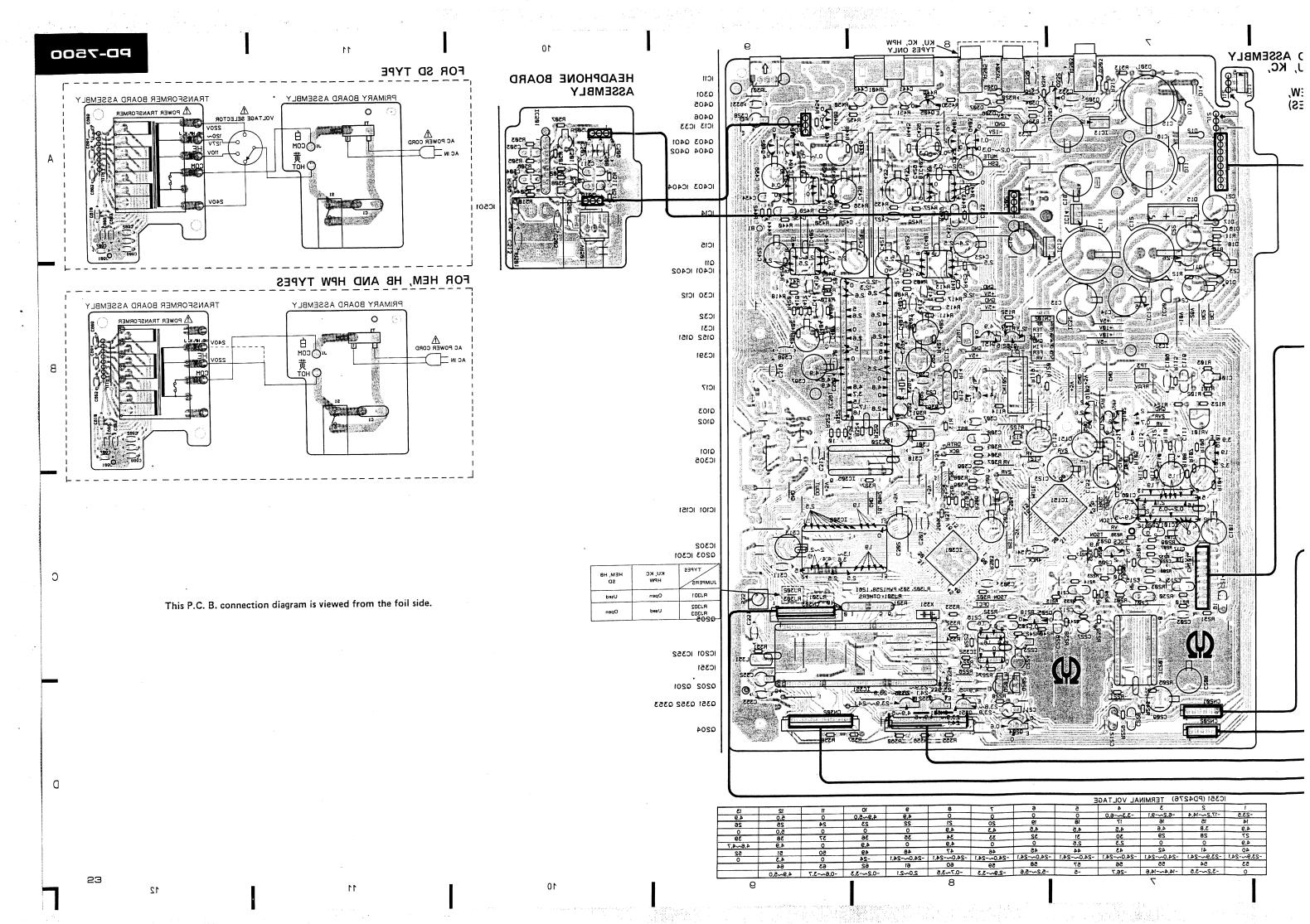


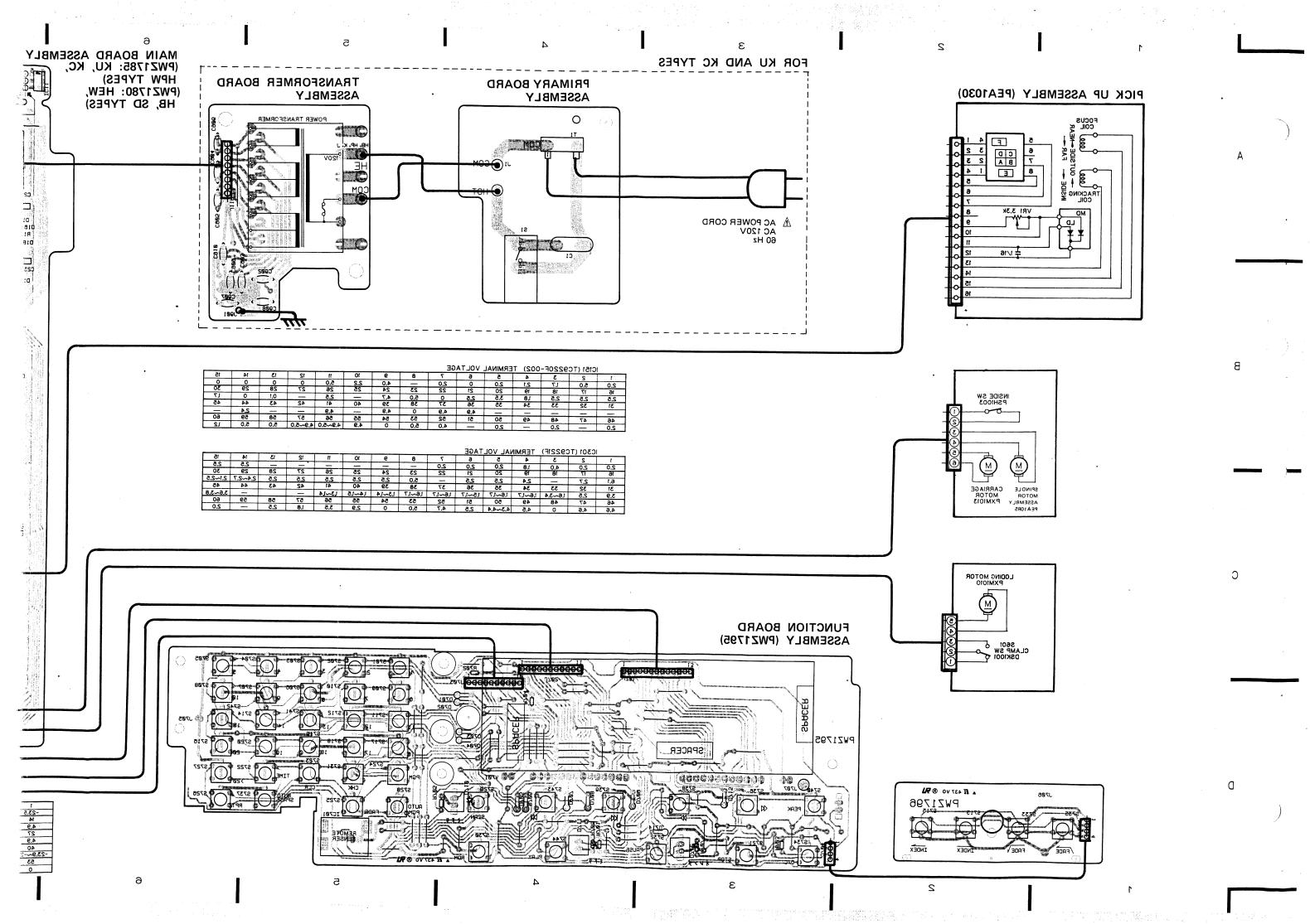


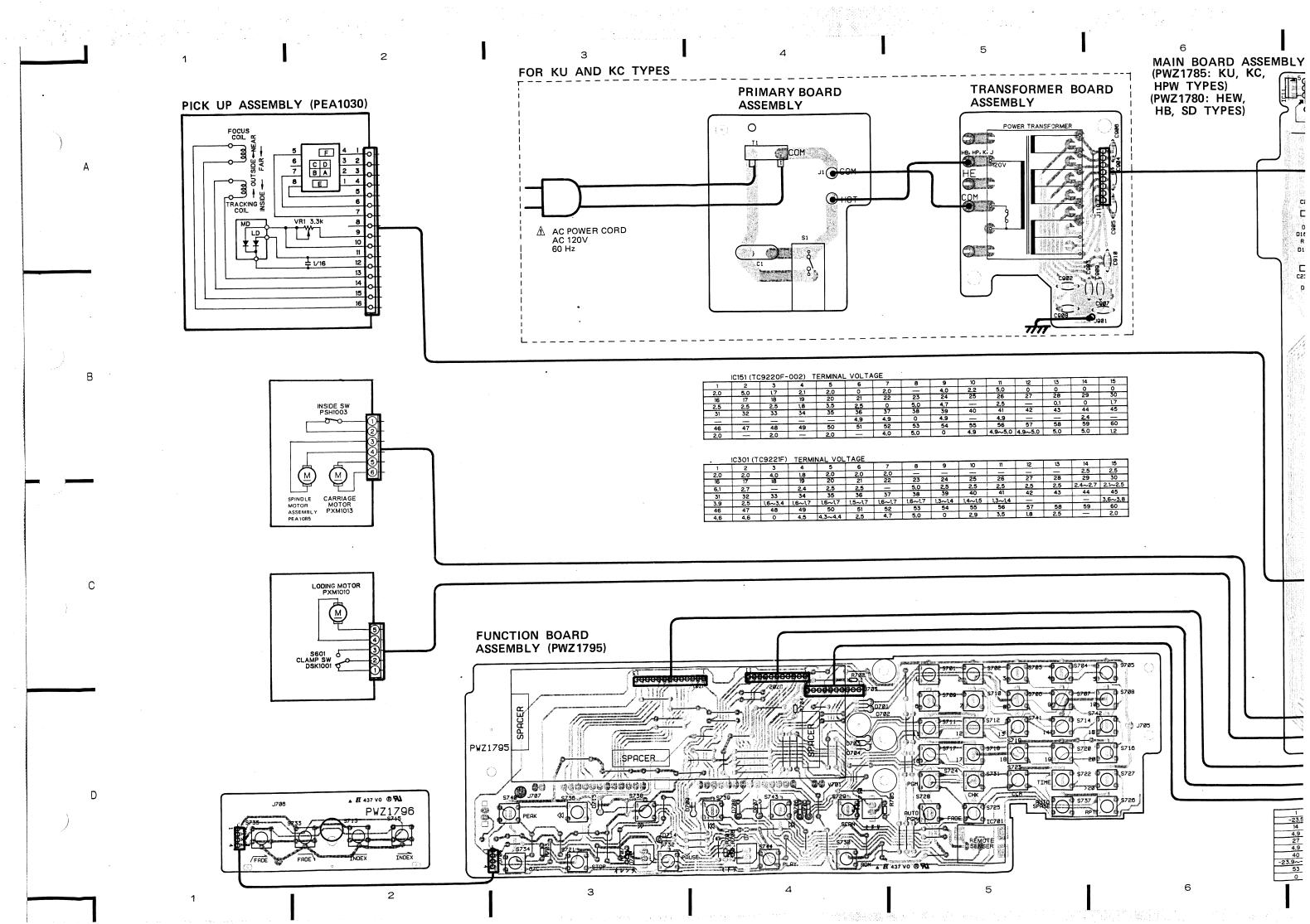


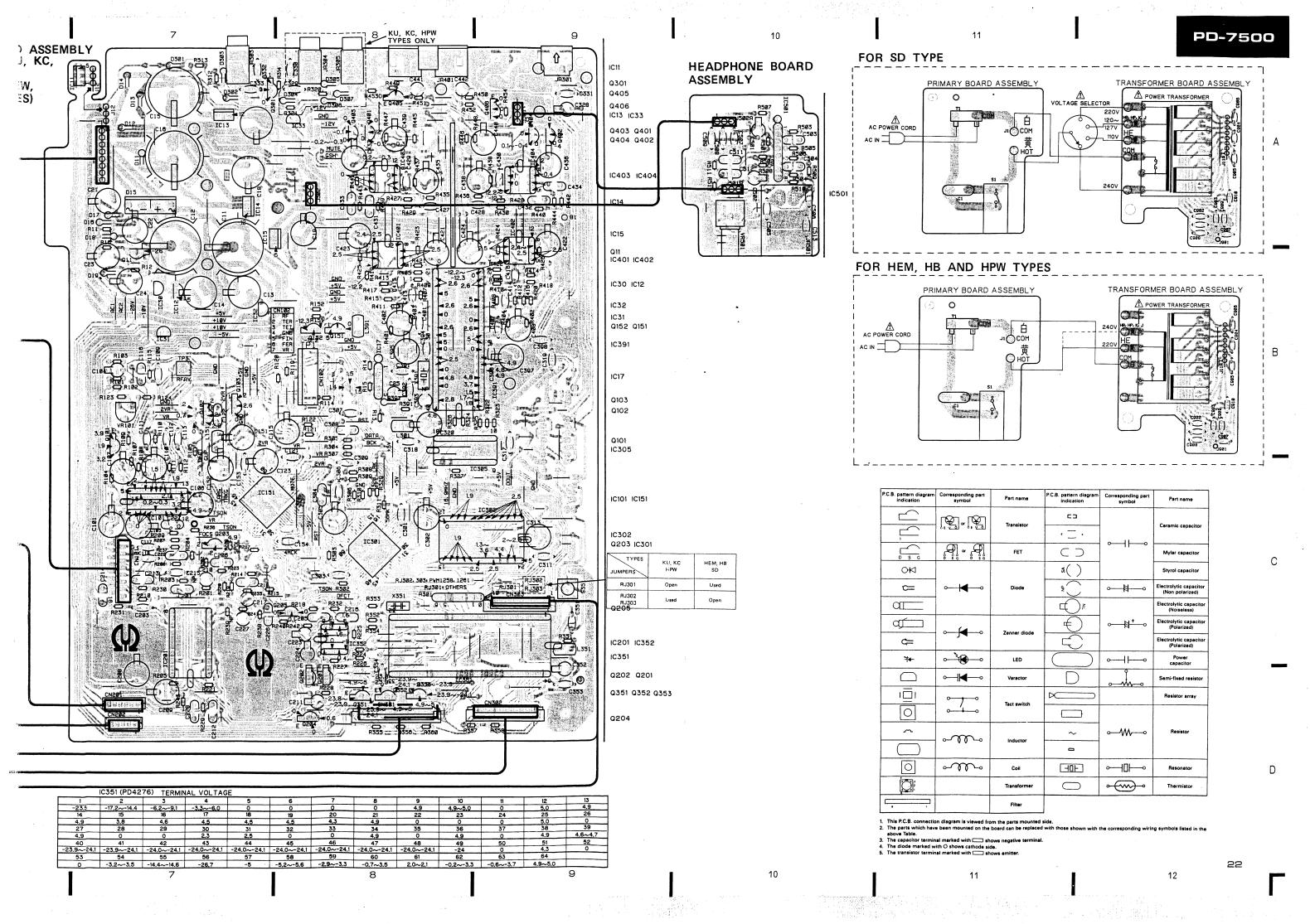




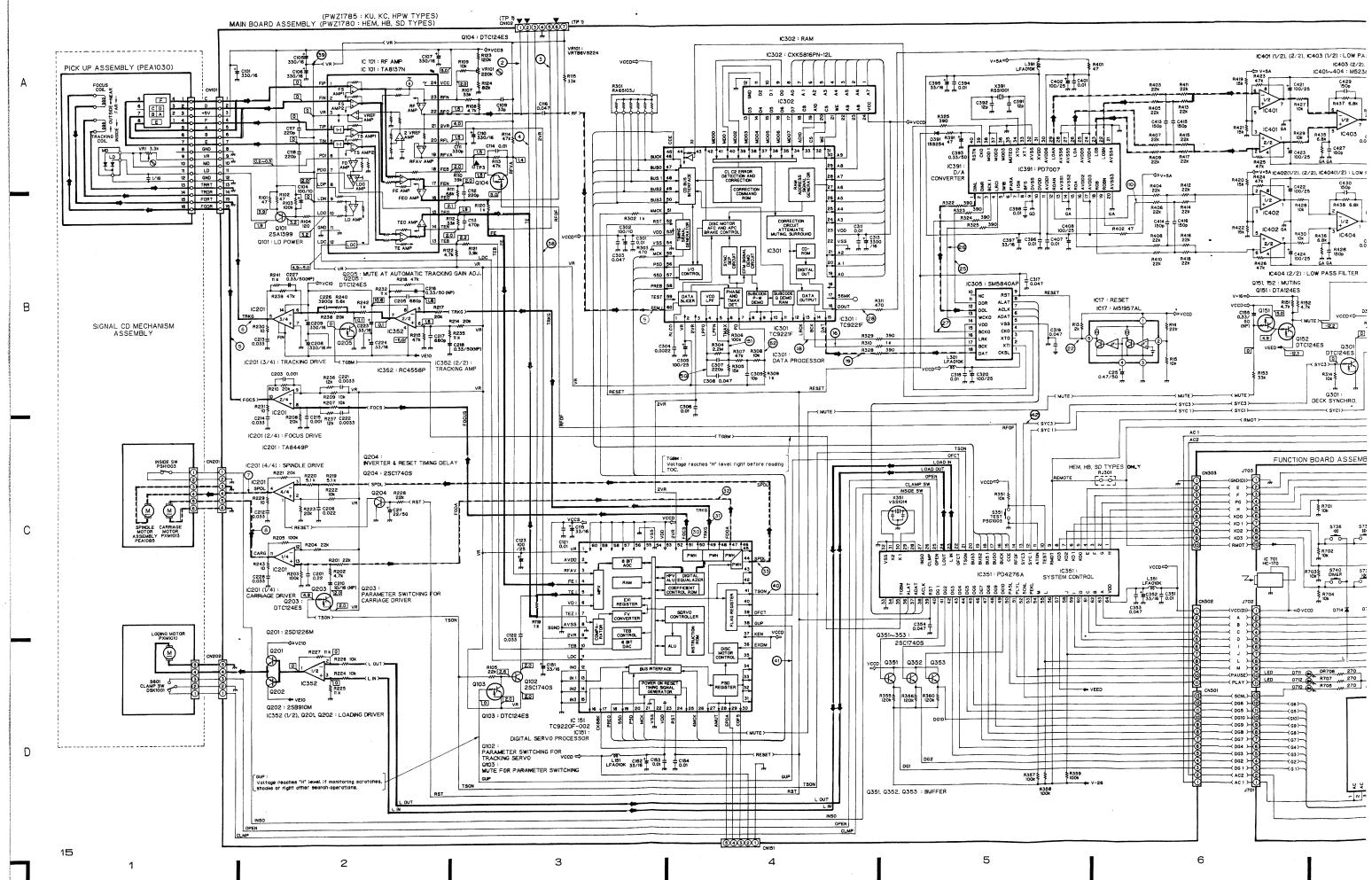


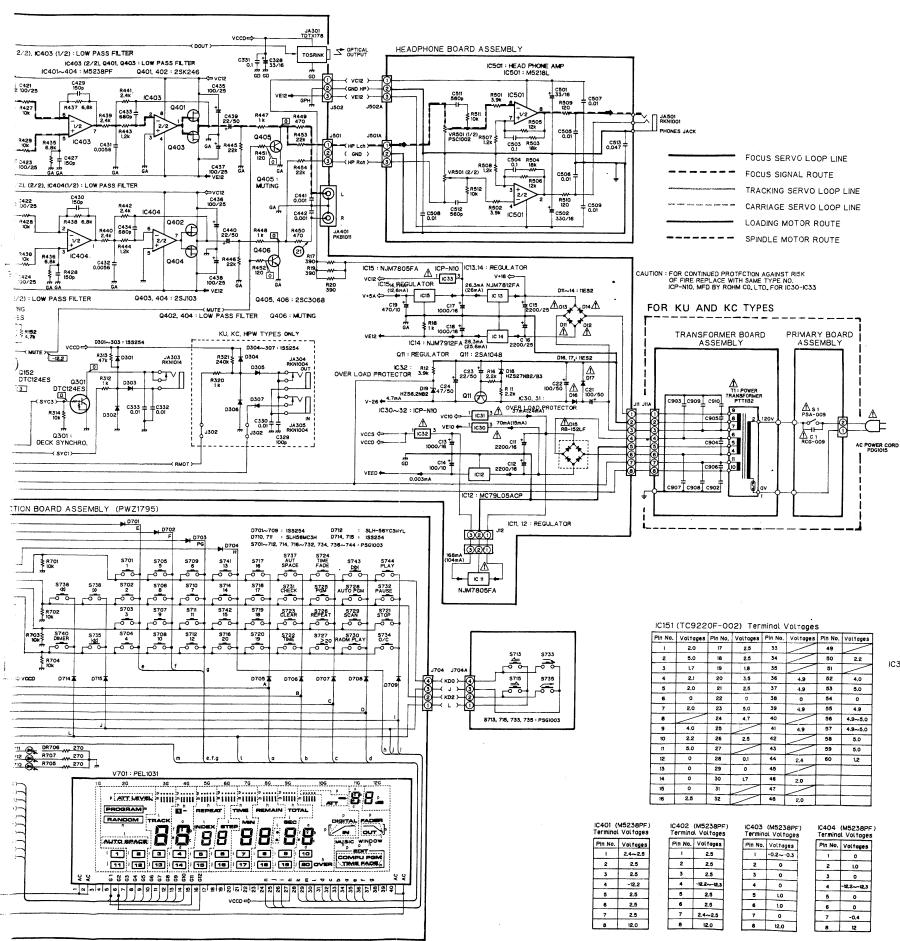






4. SCHEMATIC DIAGRAM AND P.C. BOARD CONNECTION DIAGRAM





IC301 (TC9221F) Terminal Voltages

Pin No.	Voltages	Pin No.	Voltages	Pin No.	Voltages	Pin No.	Voltages
1	2.0	17	2.7	33	1.6~3.4	49	4.5
2	2.0	18		34	1.6~1.7	50	4.3~4.4
3	4.0	19	2.4	35	1.6~1.7	51	2.5
4	1,8	20	2.5	36	1.5~1.7	52	4.7
5	2.0	21	2.5	37	1.6~1.7	53	5.0
6	2.0	22		38	1.6~1.7	54	0
7	2.0	23	5.0	39	1.3~1.4	55	2.9
8		24	2.5	40	1.4~1.5	56	3.5
9		25	2.5	41	1.3~1.4	57	1.8
10		26	2.5	42		58	2.5
n		27	2.5	43		59	
12		28	2.5	44	$\overline{}$	60	2.0
13		29	2.4~2.7	45	3.6~3.8		
14	2.5	30	2.1~2.5	46	4.6		
15	2.5	31	3.9	47	4.6		
16	6.1	32	2.5	48	0		

IC351 (PD4276A)Terminal Voltages

Pin No.	Voltages	Pin No.	Voltages	Pin No.	Voltages	Pin No.	Voltages
1	-23.5	17	4.5	33	0	49	-24
2	-17.2~-14.4	18	4.5	34	4.9	50	0
3	-6.2~-9.1	19	4.5	35	0	51	4.3
4	-3.3~-6.0	20	4.3	36	4.9	52	0
5	0	21	4.9	37	0	53	0
6	0	22	0	38	4.9	54	-3.2~-3.5
7	0	23	0	39	4.6~4.7	55	-14.4~-14.5
8	0	24	0	40	-23.9~-24.1	56	-26,7
9	4.9	25	·5.0	41	-23.9~-24.1	57	-5
10	4.9~5.0	26	0	42	-24.0~-24.1	58	-5.2~-5.6
11	٥	27	4.9	43	-24,0~-24,1	59	-2.9~-3.3
12	5.0	28	0	44	-24.0~-24.1	60	-0.7~3.5
13	4.9	29	0	45	-24.0~-24.1	61	2,0~2,1
14	4.9	30	2.3	46	-24.0~-24.1	62	-0.2~-3.3
15	3.8	31	2,5	47	-24.0~-24,1	63	-0.6~-3.7
16	4.6	32	0	48	-24.0~-24.1	64	4.9~5.0

Indicated in Ω , 1/8W & 1/4W, ±5% tolerance unless otherwise noted k; k Ω , M; M Ω , (F); ±1%, (G); ±2%, (K); ±10%, (M); ±20% tolerance

2. CAPACITORS:

Indicated in capacity (µF)/voltage (V) unless otherwise noted p; pF. Indication without voltage is 50V except electrolytic

3. VOLTAGE, CURRENT:

DC voltage (V) at no input signal
Value in () is DC voltage in play state. mA; DC current at no input signal value in () is DC current in play state.

4. OTHERS:

; Signal route. Adjusting point.

The $\hat{\Lambda}$ mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation. marked capacitors and resistors have parts numbers. The underlined indicates the switch position.

This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

IC391(PD7007) Terminal Voltages

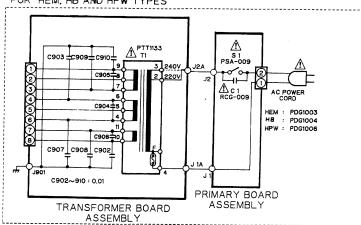
Pin No. Voltages Pin No. Voltages Pin No. Voltage								
Pin No.		Pin No.	Voltages	Pin No.	Voltages			
1	0	17	5.0	33	2.5			
2	1.7~1.8	18	2.6	34	2.5			
3	1.5	19	2.6	35	0			
. 4	3.7	20	0	36	4.8			
5	4.8	21	0	37	0			
6	4.8~4.9	22	2.6	38	0			
7	4.9	23	2.6	39	2.8			
8	4.9	24	5.0	40	4.8			
9	0	25	5.0					
10	5.0	26	2.6					
11	5.0	27	0					
12	2.6	28	0					
13	0	29	2.6					
14	0	30	5.0					
15	2.6	31	5.0					
16	5.0	32	0					

IC302 (CXK5816PN-12L)

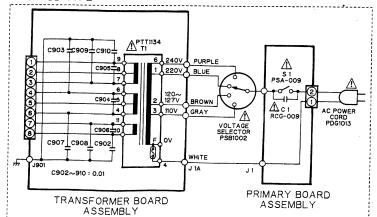
Pin No.	Voltages	7
1	2.5	1
2	2.5	1
3	2.5	1
4	2.5	1
5	2.5]
- 6	2.5	
7	2.5	
8	2.5	
9	1.9	
10	1.9	
11	1.9	
12	0	
13	1.9	
14	1.9	
15	1,9	
16	1,9	
17	1,9	
18	2.5	
19	1.3~3.6	
20	2.5	
21	4.4	
22	2.0~2.9	
23	2.0~2.9	
24	5.0	

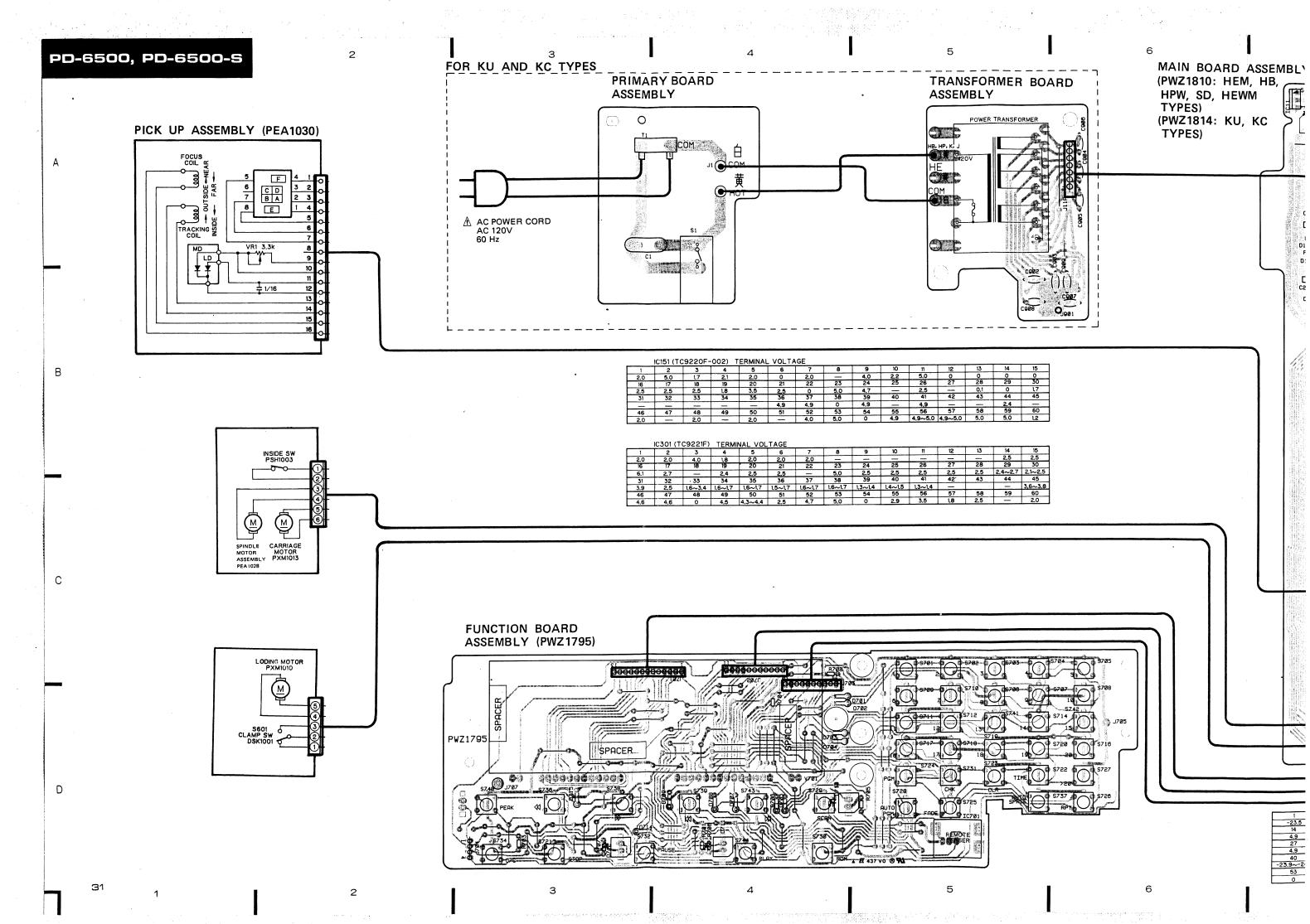
10

FOR HEM, HB AND HPW TYPES



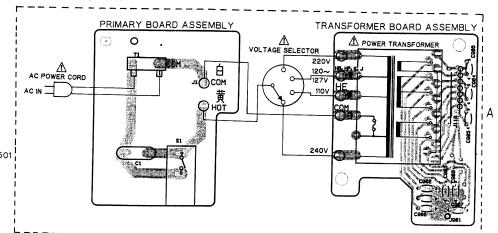
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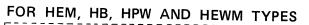


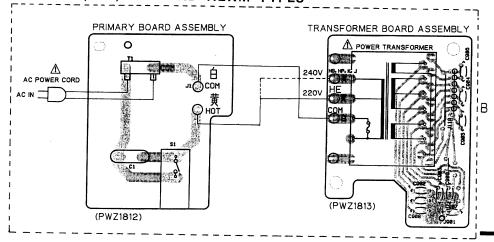




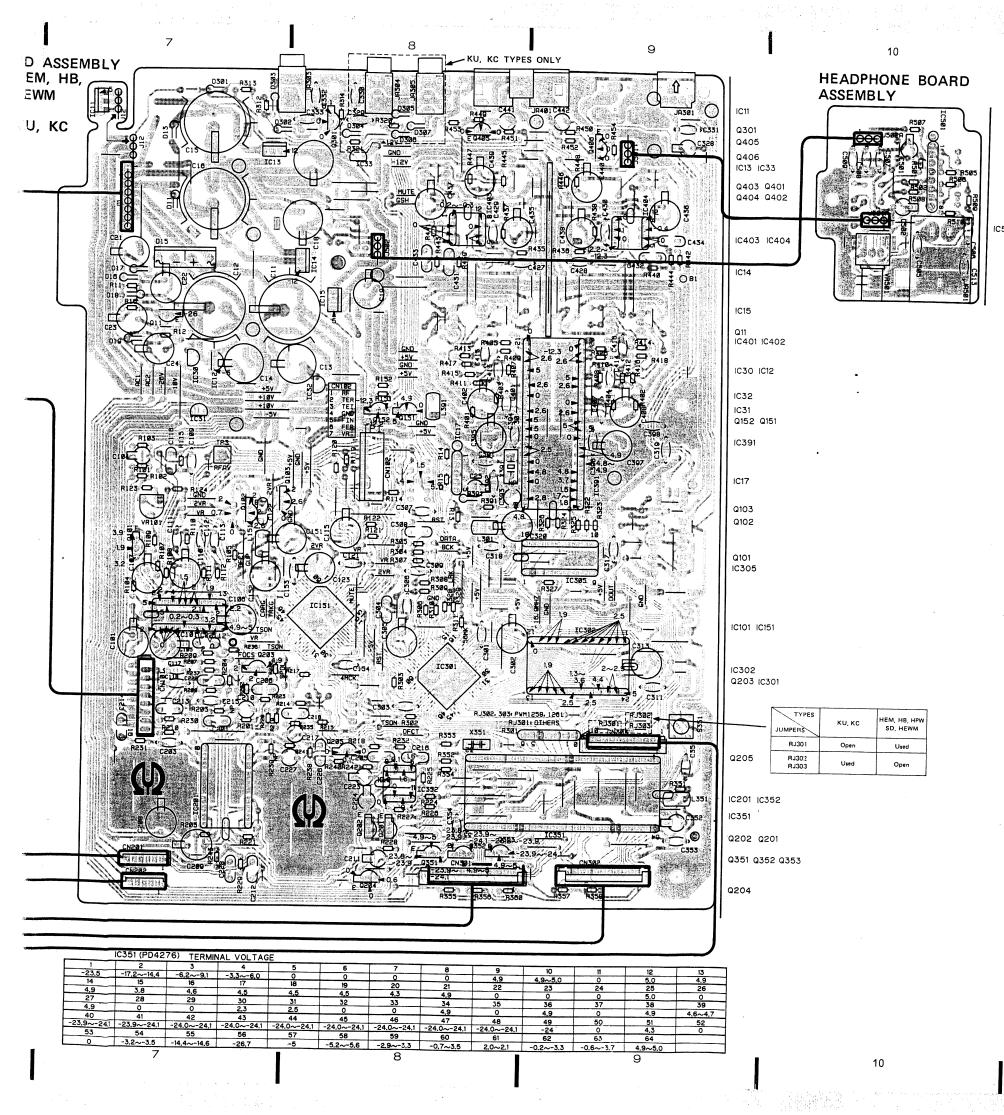


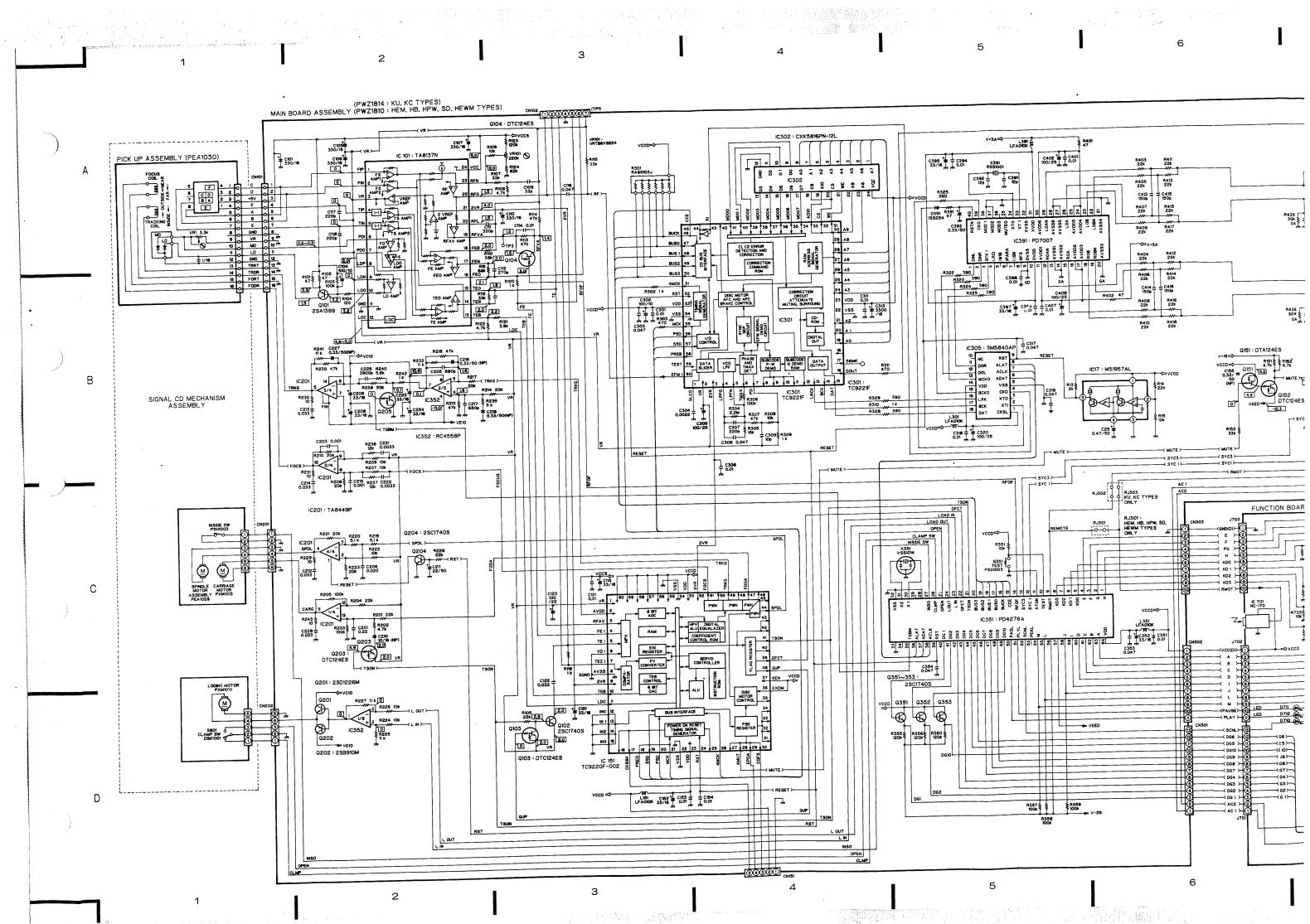


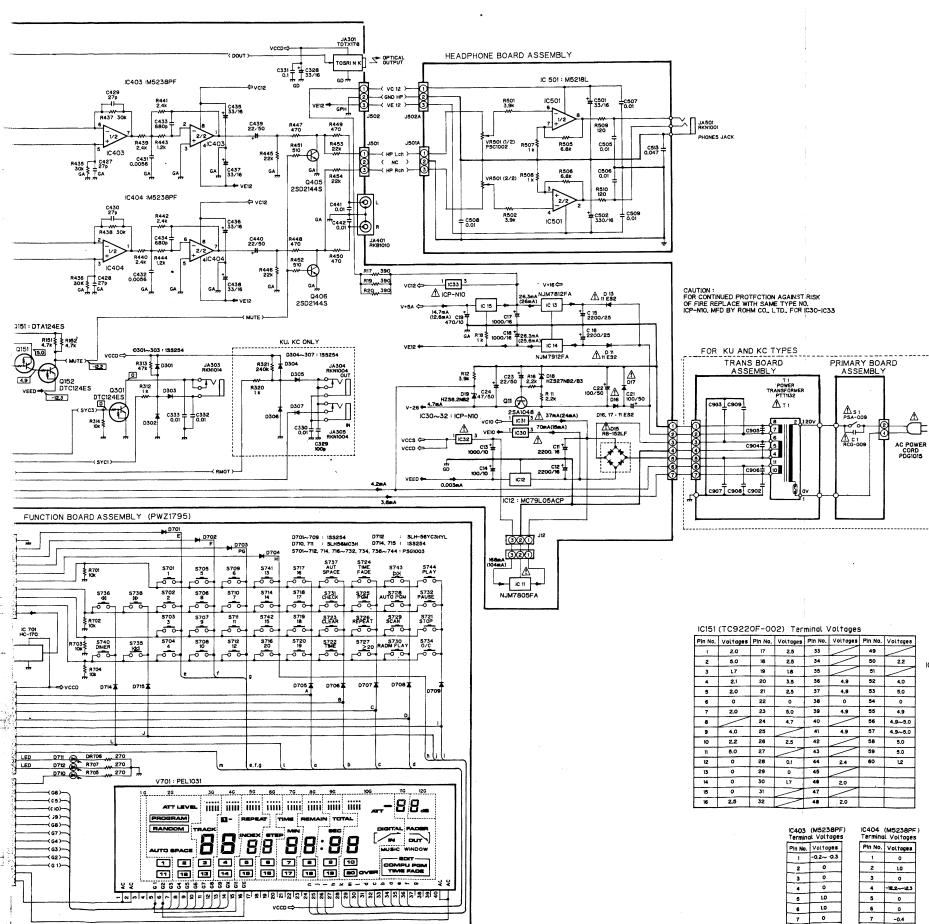




P.C.B. pattern diagram indication	Corresponding part symbol	Part name	P.C.B. pattern diagram indication	Corresponding part symbol	Part name	
			CO			
	1. 21 . 1. 21	Transistor	· = ,		Ceramic capacitor	
D S G		FET	CD			Mylar capacitor
<u>ом</u>			s ()		Styrol capacitor	
· C=	○	Diode	<u>u</u> 2	- - ∘	Electrolytic capacito (Non polarized)	
			□ Ž		Electrolytic capacito (Noiseless)	
al_	·	Zenner diode	€	<u> </u>	Electrolytic capacito (Polarized)	
(=		Zeimer dioge			Electrolytic capacito (Polarized)	
74-	<u>~_</u> <u>,</u> <u>√</u> <u>~</u>	LED		∘	Power capacitor	
	□	Varactor	D	<u> </u>	Semi-fixed resistor	
	· •	Tact switch			Resistor array	
. 0	- '↓	Tact Switch				
~		1-4	~	~-W	Resistor	
	-	Inductor	0			
0	~~~~	Coil	-10F	·	Resonator	
		Transformer		·	Thermistor	
		Filter				







8

7

IC301 (TC9221F) Terminal Voltages

Pin No.	Voltages	Pin No.	Voltages	Pin No.	Voltages	Pin No.	Voltages
1	2.0	17	2.7	33	1.6~3.4	49	4.5
2	2.0	18		34	16~17	50	4.3~4.4
3	4.0	19	2.4	35	16~17	51	2.5
4	LB	20	2.5	36	1.5~1.7	52	4.7
5	2.0	21	2,5	37	1.6~1.7	53	5.0
6	2.0	22		38	18-17	54	0
7	2.0	23	5.0	39	13~14	55	2.9
8		24	2,5	40	1.4~1.5	56	3.5
9		25	2.5	41	1.3~L4	57	1.8
10		26	2.5	42		58	2.5
11		27	2.5	43		59	
12		28	2.5	44		60	2.0
13		29	2.4~2.7	45	3.6~3.8		
14	2.5	30	21~25	46	4.6		
15	2.5	31	3.9	47	4.6		
16	6.1	32	2.5	48	0		

IC351 (PD4276A) Terminal Voltages

In No.	Voltages	Pin No.	Voltages	Pin No.	Voltages	PinaNo.	Voltages
1	-23.5	17	4.5	33	٥	49	-24
2	-17.2~-14.4	18	4.5	34	4.9	50	0
3	-6.2~-9.1	19	4.5	35	0	51	4.3
4	-3.3~-6.0	20	4.3	36	4.9	52	0
5	٥	21	4.9	37	0	53	0
6	0	22	0	38	4.9	54	-3.2~-3.5
7	0	23	0	39	4.6~4.7	55	-14.4~-14.5
8	0	24	0	40	-23.9~-24.1	56	-26.7
9	4.9	25	5.0	41	-23.9~-24.1	57	-5
10	4.9~5.0	26	0	42	-24.0~-24.1	58	-5.2~-5.6
11	0	27	4.9	43	-24.0~-24.1	59	-2.9~-3.3
12	5.0	28	٥	44	24.0~-24.1	60	-0.7~3.5
13	4.9	29	0	45	24.0~-24.1	61	2.0~2.1
14	4.9	30	2.3	46	-24.0~-24.1	62	-0.2~-3.3
15	3.8	31	2.5	47	24.0~-24.1	63	-0.6~-3.7
16	4.6	32	0	48	-24.0~-24.1	64	49-50

1. RESISTORS: Indicated in Ω , 1/8W & 1/4W, ±5% tolerance unless otherwise noted k; k Ω , M; M Ω , (F); ±1%, (G); ±2%, (K); ±10%, (M);

2. CAPACITORS:

Indicated in capacity $(\mu F)/voltage$ (V) unless otherwise noted p; pF. Indication without voltage is 50V except electrolytic

3. VOLTAGE, CURRENT:

Tip: DC voltage (V) at no input signal Value in () is DC voltage in play state.

mA; DC current at no input signal value in ()

is DC current in play state, 4. OTHERS:

Signal route.Adjusting point.

The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation. marked capacitors and resistors have parts num

В

С

D

This is the basic schematic diagram, but the actual circuit may vary due to improvements in design.

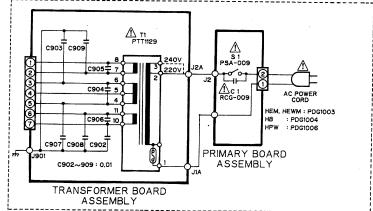
IC391 (PD7007) Terminal Voltages

Pin No.	Voltages	Pin No.	Voltages	Pin No.	Voltages
1	0	17	5.0	33	2.5
2	1.7~1.8	18	2.6	34	2,5
3	1,5	19	2.6	35	0
4	3.7	20	0	36	4.8
5	4.8	21	0	37	0
6	4.8~4.9	22	2.6	38	0
7	4.9	23	2.6	39	2.8
8	4.9	24	5.0	40	4.8
9	0	25	5.0		
10	5.0	26	2.6		
11	5.0	27	0		
12	2.6	28	0		
13	0	29	2.6		
14	0	30	5.0		
15	2.6	31	5.0		
16	5.0	32	0		

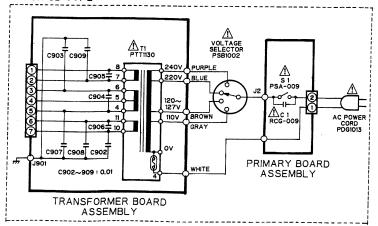
IC302 (CXK5816PN-12L) Terminal Voltages

Pin No.	Voltages
1	2,5
2	2.5
3	2,5
4	2.5
5	2.5
- 6	2.5
7	2.5
8	2.5
9	1,9
10	1.9
11	1.9
12	0
13	1.9
14	1,9
15	1.9
16	1.9
17	1.9
18	2.5
19	13~3.6
20	2.5
21	4.4
22	2.0~2.9
23	2.0~2.9
24	5.0

FOR HEM. HB. HPW AND HEWM TYPES



FOR SD TYPE



38

11

P.C. B's PARTS LIST

- Parts without part number cannot be supplied.
 Parts marked by "⊚" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable. ● The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when
- replacing, be sure to use parts of identical designation. ● When ordering resistors, first convert resistance values into code form as shown in the following examples.
- Ex.1 When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J=5%, and K=10%). 560 Ω

56×10 1→561·····RD1/4PSDDDJ 47×10 3→473······RD1/4PSDDDJ $47k\Omega$ OR5----RN2HOODK 0.5Ω 010-----RS1POODK $I\Omega$

Ex.2 When there are 3 effective digits (such as in high precision metal film resistors). 5.62kΩ 563×10 1→5621·····RN1/4R□000F

Mark	NO Description	Part NO		k NO	Description	Part 1
Ð M.∕	AIN BOARD ASSY (PWZ	TA8137N NJM7805FA MC79L05ACP NJM7812FA NJM7912FA NJM7805FA TC9220F-002 M51957AL		Q405,40	B TRANSISTOR	2SC3068
(I	OK 10 1000/KU)		Æ	D11-14	DIODE	11ES2
SEMI	CONDUCTORS		$\overline{\Delta}$	D15		RB-152LF
	IC101 PRE AMP, IC	T48137N	$\overline{\mathbb{A}}$		DIODE	11ES2
	ICII	N IM7805CA	211		ER DIODE	HZS27NB2
	IC12 IC	MC701 OF LCD				
	IC13	MC/JLUDACY N IN7010F1		DIS ZEN	ER DIODE	HZS6.2NB2
	IC14	NJA1014FA NJA1014FA		D001 00		
	1014	NJM/SIZFA		D301-30	-	1SS254
	IC15	W. 1400.000 .		D391 D1	DDE	1SS254
		NJM7805FA				
	IC151	TC9220F-002	SWI	TCHES		
	IC17 SYSTEM RESET IC	M51957AL		S351 S\	I TCH	PSG1003
	IC201 OP AMP, IC	NJM7812FA NJM7805FA TC9220F-002 M51957AL TA8449P				
7	1C30 IC PROTECTOR	TC9220F-002 M51957AL TA8449P ICP-N10 TC9221F CXX5816PN-12L SM5840AP ICP-N10 PD4276A RC4558P PD7007 M5238PF 2SA1399 2SC1740S DTC124ES 2SA1048 DTA124ES	COI	L & FI	LTER & TRANSFOR	MERS
				L151 RA	DIAL INDUCTOR	LFA010K
	IC301	TC9221F		L301 RA	DIAL INDUCTOR	LFA010K
	IC302 NEMORY IC	CXK5816PN-12L		L351 RA	DIAL INDUCTOR	LFA010K
	IC305 DIGITAL FILTER, IC	SM5840AP		1391 RAI	DIAL INDUCTOR	LFAOIOK
	IC31-33 IC PROTECTOR	ICP-N10		LOOT KA	SIRE INDUCTOR	LINOION
	IC351 MICROCOMPUTER	PD42764	CAF	ACITOR		
	TOOL MICHOCOM CILIN	1042708	CAL	CIOLEL	SCTR. CAPACITOR	00100011110
	IC352 IC	DC4EEQD		CIOI ELI		CEAS331M16
	IC391 IC	DD7007		C104 EL	ECTR. CAPACITOR	CEAS101M10
	IC401-404	NEGOODE		C105~10	7 ELECTR. CAPACITOR	CEAS331M16
	10401 404	MOZOOFF		CIOS CEI	RAMIC CAPACITOR	CCCCH330J50
	Q101 TRANSISTOR	9611999		CII ELEC	CTR. CAPACITOR	CENA222M16
	Q102 TRANSISTOR	2381333				
		25017405		CIIO ELI	ECTR. CAPACITOR	CEAS331M16
	Q103,104 TRANSISTOR	UICIZAES		CIII CEI	RAMIC CAPACITOR	CCCSL331J50
	Q11 TRANSISTOR	2SA1048		C112 CE	RAMIC CAPACITOR	CCCSL221J50
,	Q151 TRANSISTOR	DTA124ES		C113 MYI	OR FILM CAPACITOR	CQMA471J50
				C114 MYI	OR FILM CAPACITOR	CQMA103J50
	Q152 TRANSISTOR	DTC124ES				
	Q201	2SD1226M		C115 ELE	CTR. CAPACITOR	CEAS330M16
	Q202	2SB910M			OR FILM CAPACITOR	CQMA473J50
	Q203 TRANSISTOR	DTC124ES			CERAMIC CAPACITOR	CCCSL221J50
(Q204 TRANSISTOR	2SC1740S			TR. CAPACITOR	CENA222M16
					AMIC CAPACITOR	CKCYF103Z50
1	Q205 TRANSISTOR	DTC124ES		2.01 001	merio oni nori ton	04011.100700
	Q301 TRANSISTOR	DTC124ES		C122 HVI	OR FILM CAPACITOR	CUM1333 IEU
	Q351-353 TRANSISTOR	2SC1740S			CTR. CAPACITOR	CQMA333J50
	Q401.402 N-FET	2SK246			TR. CAPACITOR	CENA101M25
	Q403,404 P-FET	2SJ103		CIA ELEC	TR. CAPACITOR	CENA102M16
•	4100,101 101	200100		CIA ELEU	TR. CAPACITOR	CEAS101M10
				CIS ELEC	TR. CAPACITOR	CENA222M26

lark	NO Description	Part NO	Mark	NO	Description	Part NO
	C151,152 ELECTR. CAPACITOR	CEAS330M16		CAO7 CER	AMIC CAPACITOR	CKCYF103Z50
		CKCYF103Z50			CTR. CAPACITOR	CENA101M25
		CEANPR33M50			CERAMIC CAPACITOR	CQSA151J50
		CENA222M25		C421-424	ELECTR. CAPACITOR	CENA101M25
		CENA102M16		C427-430	CERAMIC CAPACITOR	CQSA151J50
	orry to appoint our notion	ODINA 102910		0427 400	OLKAMIC CAPACITOR	CASVISIANO
	C19 ELECTROLYTIC CAPACITOR	CENA471M10		C431 432	MYLOR FILM CAPACITOR	CCTVIEGO IEO
	C201 AUDIO FILM CAPACITOR	CFTXA224J50		C401,402	MYLOR FILM CAPACITOR	CETALOGIJOU
	C203 MYLOR FILM CAPACITOR	CQMA102J50		C435,434	FIRCTO CIDICITAD	OFILLOOMOE
	C205 MYLOR FILM CAPACITOR	CQMA681J50		C430-430	ELECTR. CAPACITOR ELECTR. CAPACITOR	CENA101M25
	C206 MYLOR FILM CAPACITOR	CQMA223J50		0435,440	ELECTR. CAPACITUR	CENA220M50
	0200 MILOR FILM CAFACITOR	CQMA223JUU		0441,442	PL.STYRENE CAPACITOR	CUSF IUZJ5U
	C208,209 ELECTR. CAPACITOR	CEAS331M16	050			
			HE S	ISTORS		UDDDAWGGG
	C210 ELECTR. CAPACITOR	CEASIOIM50		VR101 VR		VRTB6VS224
	C211 ELECTR. CAPACITOR	CEANP100M16		D.O. 105	0122011111 PRO1000	
	C212-214 MYLOR FILM CAPACITOR	CENA220M50			CARBONFILM RESISTOR	
	C212-214 MILUK FILM CAPACITUK	CUMASSSIDU			CARBONFILM RESISTOR	
	COLE MALON PILM CINICITON	7041100150			ONFILM RESISTOR	RD1/6PM222J
	C215 MYLOR FILM CAPACITOR	CQMA102J50			CARBONFILM RESISTOR	
	C216 ELECTROLYTIC CAPACITOR	CEANPR33M50		RII9 CAR	BONFILM RESISTOR	RD1/6PM102J
	C217 MYLOR FILM CAPACITOR	CQMA681J50				
	C218 ELECTROLYTIC CAPACITOR	CEANPR33M50			ONFILM RESISTOR	RD1/6PM392J
	C22 ELECTR. CAPACITOR	CEAS101M50			CARBONFILM RESISTOR	
					ARBONFILM RESISTOR	RD1/6PMOOOJ
	C221,222 MYLOR FILM CAPACITOR				CARBONFILM RESISTOR	RD1/6PM472J
	C223,224 ELECTR. CAPACITOR	CEAS330M16		R153 CAR	BONFILM RESISTOR	RD1/6PM333J
	C226 MYLOR FILM CAPACITOR	CQMA392J50				
	C227 ELECTROLYTIC CAPACITOR	CEANPR33M50			ONFILM RESISTOR	RD1/6PM222J
	C228 MYLOR FILM CAPACITOR	CQMA333J50		R17 CARB	ONFILM RESISTOR	RD1/6PM391J
				R18 CARB	ONFILM RESISTOR	RD1/6PM102J
	C23 ELECTR. CAPACITOR	CENA220M50		R19,20 C	ARBONFILM RESISTOR	RD1/6PM391J
	C24 ELECTR. CAPACITOR	CEAS470M50		R201-205	CARBONFILM RESISTOR	RD1/6PMOOOJ
	C25 ELECTR. CAPACITOR	CEASR47M50				
	C301 CERAMIC CAPACITOR	CKCYF103250		R207-210	CARBONFILM RESISTER	RD1/6PMODOJ
	C302 ELECTR. CAPACITOR	CEASIOIMIO			CARBONFILM RESISTOR	RD1/6PMDDDJ
					CARBONFILM RESISTER	
	C303 CERAMIC CAPACITOR	CGCYF473Z25			CARBONFILM RESISTER	
	C304 MYLOR FILM CAPACITOR	CQMA222J50			ISTOR ARRAY (10K)	RA6S103J
	C305 ELECTR. CAPACITOR	CENA101M25				
	C306 CERAMIC CAPACITOR	CKCYF103Z50		R302-314	CARBONFILM RESISTOR	RD1/6PMODOJ
	C307 CERAMIC CAPACITOR	CCCSL221J50			CARBONFILM RESISTOR	
					CARBONFILM RESISTOR	
	C308 MYLOR FILM CAPACITOR	CQMA473J50			BONFILM RESISTOR	RD1/6PM124J
	C309 CERAMIC CAPACITOR	CCCCH100D50		R391 CAR	BONFILM RESISTOR	RD1/6PM470J
	C311 CERAMIC CAPACITOR	CKCYF103Z50				ND1) OF HITTOU
	C313 ELECTR. CAPACITOR	CEAS331M16		R401-430	CARBONFILM RESISTOR	RD1/6PMOOD !
	C317 CERAMIC CAPACITOR	CGCYF473Z25		R435-454	CARBONFILM RESISTOR	RD1/SPMODDJ
				11400 404	ORREOTH TEN RESTOTOR	NOT/ OF MUDUU
	C318 CERAMIC CAPACITOR	CKCYF103Z50	отн	FRS		
	C319 CERAMIC CAPACITOR	CGCYF473Z25	•		NNECTOR	52045-1610
		CENA101M25			TICAL OUTPUT JACK	TOTX178
		CEAS330M16		JA303 JA		RKN1014
		CCCSL101J50		JA304,30		RKN1004
				JA401 JA		PKB1011
	C330 CERAMIC CAPACITOR	CKCYF103Z50		J 201 UN	,	
	and the second s	CFTXA104J50		Y351 CFR	AMIC RESONATOR	VSS1014
		CKCYF103Z50			L RES (OSC)	PSS1001
		CKCYF103Z50		NOO! NIN	2 NEO (000)	1001001
		CEAS330M16				
		C2110COOM 10	6 H	A INI BOA	BD 400V (BW31014	
	C353,354 CERAMIC CAPACITOR	CGCYF473Z25		FOR PD-650	RD ASSY (PWZ1814	• •
		CCCCH120J50	C	ON FD-00(JU/ NU/	
		CEANPR33M50	05.1	LOCKETTO	TORC	
		CKCYF103Z50	SEM	I CONDUC		T101070
		CEAS330M16	A	ICIOI PRI	AMP, IU	TA8137N
	OOGO ELECTA. CAPACITUR	OFVOOCHIO	Δ	1011 1012 10		NJM7805FA
	C396 CERAMIC CAPACITOR	CKCYF103Z50				MC79L05ACP
		CEAS330M16		IC13 IC14		NJM7812FA NJM7912FA
		CKCYF103Z50		1014		NUMIDIALA
		CKCYF103250				
		CENA101M25				
	OTOL LLLOIR, ONI NOTIOR	OBILL TO THEO				

Mark	NO		Part NO		NO	Description	Part NO
	IC15		NJN7805FA TC9220F-002 M51957AL TA8449P ICP-N10 TC9221F CXK5816PN-12L SM5840AP ICP-N10 PD4276A		C122	MYLOR FILM CAPACITOR	
	IC151		TC9220F-002		C123		CEASIOIM25
	1C17 S	YSTEM RESET IC	M51957AL		CIA		CEAS102M10 CEAS101M10
	1C201	OP AMP, IC	TA8449P		C15		CEAS222M25
Δ	1030 1	C PRUTECTUR	ICL-MIO		Q10	LLLOIR: ONI NOTION	00,,0000,,000
	10301		TC9221F		C151	.152 ELECTR. CAPACITOR	CEAS330M16
	10302	MEMORY IC	CXK5816PN-12L		C153	,	CKCYF103Z50
	1C305	DIGITAL FILTER, IC	SM5840AP		C155	Danet at out the first	CEANPR33M50
Δ	1C31-3	3 IC PROTECTOR	ICP-N10		C16		CEAS222M25
	IC351	MICROCOMPUTER	PD4276A		U17,	18 ELECTR. CAPACITOR	CEAS102M16
	1C352	ic	RC4558P		C19	ELECTROLYTIC CAPACITOR	CEAS471M10
	10332	IC	RC4558P PD7007		C201	AUDIO FILM CAPACITOR	CFTXA224J50
	IC403	404	M5238PF				CQMA102J50
							CQMA681J50
	0101	FRANSISTOR FRANSISTOR 104 TRANSISTOR RANSISTOR	2SA1399		C206	S MYLOR FILM CAPACITOR	CQMA223J50
	Q102	FRANSISTOR	2SC1740S		ดอกร	3,209 ELECTR. CAPACITOR	CEAS330M16
	Q103,	IU4 TRANSISTUR	UIUIZ4E5		C21	FLECTR CAPACITOR	CEAS101M50
Δ	0151	ていてう こうはんけつ はんけつ こうはんはて	DTAISAFS		C210	D. ELECTR. CAPACITOR	CEANP100M18
	QISI	NO 10 10 NA 1	DINILARO		C211	1 ELECTR. CAPACITOR	CEAS220M50
	0152	TRANSISTOR	DTC124ES 2SD1226M		C212	2-214 MYLOR FILM CAPACITOR	CQMA333J50
	Q201		2SD1226M				00W1100 IF0
	Q202		528a i nw			5 MYLOR FILM CAPACITOR	CQMA102J50 CEANPR33M50
		TRANSISTOR	DTC124ES			6 ELECTROLYTIC CAPACITOR 7 MYLOR FILM CAPACITOR	CQMA681J50
	Q204	TRANSISTOR	2SC1740S			8 ELECTROLYTIC CAPACITOR	CEANPR33M50
	0205	TDINCICTOD	DTC124ES			ELECTR. CAPACITOR	CEAS101M50
	0301	TRANSISION	OTC124ES				
	0351-	TRANSISTOR TRANSISTOR 353 TRANSISTOR 406 TRANSISTOR	2SC1740S			1,222 MYLOR FILM CAPACITOR	CQMA332J50
	Q405,	406 TRANSISTOR	2SD2144S			3,224 ELECTR. CAPACITOR	CEAS330M16
						6 MYLOR FILM CAPACITOR	CQMA392J50 CEANPR33M50
Æ	D11 [IODE	11ES2		CZZ	7 ELECTROLYTIC CAPACITOR 8 MYLOR FILM CAPACITOR	CQMA333J50
Ą	D13 [IODE	11ES2 11ES2 RB-152LF 11ES2 H2S27NB2		622	S RILUR FILM CAPACITOR	CalityOogoo
Æ Æ	D15	7 11005	11FS2		C23	ELECTR. CAPACITOR	CEAS220M50
Δ.	D10,1	7 DIODE ENER DIODE	HZS27NB2			ELECTR. CAPACITOR	CEAS470M50
	010					ELECTR. CAPACITOR	CEASR47M50
	D19 7	ENER DIODE 307 DIODE DIODE	HZS6.2NB2		C30	1 CERAMIC CAPACITOR	CKCYF103Z50
	D301-	SENER DIODE 307 DIODE DIODE	1SS254		C30	2 ELECTR. CAPACITOR	CEAS101M10
	D391	DIODE	1SS254		L3U	3 CERAMIC CAPACITOR	CGCYF473Z25
		•			C30	4 MYLOR FILM CAPACITOR	COMA222J50
SW	ITCHE	SWITCH	PSG1003			5 ELECTR. CAPACITOR	CEAS101M25
	5001	0411011				6 CERAMIC CAPACITOR	CKCYF103Z50
co	IL &	FILTER & TRANSFOR	MERS		C30	7 CERAMIC CAPACITOR	CCCSL221J50
	L151	RADIAL INDUCTOR	LFACIOK		ana	DO MULOD CILM CADACITOD	CQMA473J50
		RADIAL INDUCTOR	LFA010K			08 MYLOR FILM CAPACITOR 09 CERAMIC CAPACITOR	CCCCH100D50
		RADIAL INDUCTOR RADIAL INDUCTOR	LFA010K LFA010K			1 CERAMIC CAPACITOR	CKCYF103250
	1391	KADIAL INDUCTOR	FLUOTOR		C31	3 ELECTR. CAPACITOR	CEAS331M16
СΔ	PACIT	ORS			C31	17 CERAMIC CAPACITOR	CGCYF473Z25
0.7	C101	ELECTR. CAPACITOR	CEAS331M16	•			********
		ELECTR. CAPACITOR	CEAS101M10			18 CERAMIC CAPACITOR	CKCYF103Z50 CGCYF473Z25
		-107 ELECTR. CAPACITOR	CEAS331M18			19 CERAMIC CAPACITOR 20 ELECTR.CAPACITOR	CEAS101M25
		CERAMIC CAPACITOR	CCCCH330J50 CEAS222N18			28 ELECTR. CAPACITOR	CEAS330M16
	CH	ELECTR. CAPACITOR	CENSEZERIU			29 CERAMIC CAPACITOR	CCCSL101J50
	6110	ELECTR. CAPACITOR	CEAS331M16				
		CERAMIC CAPACITOR	CCCSL331J50		C33	BO CERAMIC CAPACITOR	CKCYF103Z50
	C112	CERAMIC CAPACITOR	CCCSL221J50			31 AUDIO FILM CAPACITOR	CFTXA104J50
		MYLOR FILM CAPACITOR	CQMA471J50			32,333 CERAMIC CAPACITOR 51 CERAMIC CAPACITOR	CKCYF103Z50 CKCYF103Z50
	C114	MYLOR FILM CAPACITOR	CQMA103J50			52 ELECTR. CAPACITOR	CEAS330M16
	0115	ELECTR. CAPACITOR	CEAS330M18				
		MYLOR FILM CAPACITOR	CQMA473J50		C35	53.354 CERAMIC CAPACITOR	CGCYF473Z25
		, 118 CERAMIC CAPACITOR	CCCSL221J50		C35	91,392 CERAMIC CAPACITOR	CCCCH120J50
	C12	ELECTR. CAPACITOR	CEAS222M18			93 ELECTROLYTIC CAPACITOR	CEANPR33M50 CKCYF103Z50
	C121	CERAMIC CAPACITOR	CKCYF103Z50			94 CERAMIC CAPACITOR 95 ELECTR.CAPACITOR	CEAS330M16
					US	30 ELECTR. CATACITOR	

Mark	NO	Description	Part	NO	Mark	NO	Descr	iption	Part NO
	C397 C398	CERAMIC CAPACITOR ELECTR. CAPACITOR CERAMIC CAPACITOR	CKCYF103Z50 CEAS330M16 CKCYF103Z50				HONE BOARD -7500/KU)	ASSY	
	C401 C402	CERAMIC CAPACITOR ELECTR. CAPACITOR	CKCYF103Z50 CEAS101M25		SEM		ONDUCTORS 501		M5218L
	C408 C413- C427- C431	CERAMIC CAPACITOR ELECTR.CAPACITOR -416 CERAMIC CAPACITOR -430 CERAMIC CAPACITOR -432 MYLOR FILM CAPACITOR			CAP	C5 C5 C5 C5	ITORS 01 ELECTR.CAPA 02 ELECTR.CAPA 03,504 AUDIO F 05-509 CERAMIO 11,512 MYLOR F	CITOR FILM CAPACITOR C CAPACITOR	CKCYF103Z50
	C435	.434 MYLOR FILM CAPACITOR -438 ELECTR.CAPACITOR .440 ELECTR.CAPACITOR	CQMA681J50 CEAS330M16 CEAS220M50			C5	13 CERAMIC CAF	ACITOR	CGCYF473Z25
חדים	C441	.442 PL.STYRENE CAPACITOR	CQSA102J50		RES	IS Vr	TORS 501 VARIABLE F	RESISTOR	PCS1002
KE S	VR10	1 VR	VRTB6VS224			R5	01-512 CARBONE	FILM RESISTOR	RD1/6PMOOOJ
	R107	-105 CARBONFILM RESISTOR -109 CARBONFILM RESISTOR CARBONFILM RESISTOR -115 CARBONFILM RESISTOR	RD1/6PM000J RD1/6PM222J		отн		S 501 Jack		RKN1001
	R119	CARBONFILM RESISTOR	RD1/6PM102J				HONE BOARD -6500/KU)	ASSY	
	R120 R13- R151	CARBONFILM RESISTOR -125 CARBONFILM RESISTOR 15 CARBONFILM RESISTOR 152 CARBONFILM RESISTOR	RD1/6PM000J RD1/6PM472J			10	ONDUCTORS 501		M5218L
	R16 (R17 (R18 (R19,	CARBONFILM RESISTOR CARBONFILM RESISTOR CARBONFILM RESISTOR CARBONFILM RESISTOR CO CARBONFILM RESISTOR COC CARBONFILM RESISTOR	RD1/6PM333J RD1/6PM222J RD1/6PM391J RD1/6PM102J RD1/6PM391J			C5 C5 C5 C5	ITORS 01 ELECTR.CAPA 02 ELECTR.CAPA 05-509 CERAMIC 13 CERAMIC CAP	CITOR CAPACITOR	CEAS330M18 CEAS331M16 CKCYF103Z50 CGCYF473Z25
		-210 CARBONFILM RESISTER			RES		TORS 501 VARIABLE R	RESISTOR	PCS1002
	R214, R217- R235-	215 CARBONFILM RESISTOR -232 CARBONFILM RESISTER -243 CARBONFILM RESISTER RESISTOR ARRAY (10K)	RD1/6PMOOOJ		отн	R5	01,512 CARBONE 05-510 CARBONE		
	R302-	314 CARBONFILM RESISTOR 329 CARBONFILM RESISTOR	RD1/8PMOOOJ		OIR		501 JACK		RKN1001
	R351- R360	328 CARBONFILM RESISTOR CARBONFILM RESISTOR CARBONFILM RESISTOR	RD1/6PM000J RD1/6PM124J RD1/6PM470J				FORMER BOAF -7500/KU)	RD ASSY	
	R401- R435-	418 CARBONFILM RESISTOR 454 CARBONFILM RESISTOR	RD1/6PM000J RD1/6PM000J		CAP		ITORS D2-910 CERAMIC	CAPACITOR	CKCYF103Z50
отн	CNIOI	CONNECTOR OPTICAL OUTPUT JACK	52045-1610 TOTX178				FORMER BOAF -6500/KU)	RD ASSY	
	JA303 JA304	JACK ,305 JACK	RKN1014 RKN1004 PKB1010		CAP	A C C9	ITORS D2-909 CERAMIC	CAPACITOR	CKCYF103Z50
			VSS1014 PSS1001				RY BOARD AS -7500/KU AND P		
					SWI.		HES Switch (Power)	PSA-009

Mark NO Description Part NO Mark NO Description Part NO © FUNCTION BOARD ASSY (PWZ1795) (FOR PD-7500/KU AND PD-6500/KU)

SEMICONDUCTORS

D714,715 DIODE

D701-709 DIODE D710,711 D712

1SS254 SLH-56MC3H SLH-56YC3HYL 1SS254

SWITCHES S701-712 SWITCH S714 SWITCH PSG1003 PSG1003 S716-732 SWITCH PSG1003 S734 SWITCH PSG1003 S736-744 SWITCH PSG1003

RESISTORS

R701-707 CARBONFILM RESISTOR RD1/6PMODOJ

OTHERS

V701 FLUORESCENT INDICATO REMOTE SENSOR

PEL1031 HC-170

SUB BOARD ASSY (FOR PD-7500/KU)

SWITCHES

S713 SWITCH S715 SWITCH PSG1003 PSG1003 S733 SWITCH PSG1003 S735 SWITCH PSG1003

6. ADJUSTMENTS

Adjustments

A compact disc player, though free from any defect in a pickup or circuitry, may develop malfunction if adjustment is wrong or incomplete, and may become totally inoperative in extreme cases. Correct adjustment according to the adjustment procedure is therefore mandatory.

Adjustment/confirmation items and sequence

Sequence	Item	Test point	Adjustment point
1	Focus lock and spindle lock check	TP 1, Pin 1 (RF)	
2	Tracking gain and tracking balance auto adjustment check	TP 1, Pin 2 (TRK. ERR)	
3	Grating adjustment	TP 1, Pin 2 (TRK. ERR)	Grating adjustment slit
4	Pickup radial/ tangential inclination adjustment	TP 1, Pin 1 (RF)	Radial inclination adjustment screw Tangential inclination adjustment screw
5	RF level adjustment	TP 1, Pin 1 (RF)	VR1 (RF level)
6	RF offset adjustment	TP 3 (RFAV)	VR101 (RF OFS)
7	Focus error signal check	TP 1, Pin 6 (FCS. ERR)	

Measuring equipment/jigs and tools

- 1. Dual trace oscilloscope, with a 10:1 probe
- 2. Test disc (YEDS-7)
- 3. 12 cm disc (with sound recorded for about 70 minutes or more)
- 4. Low-pass filter (39 k Ω + 0.001 μ F)
- 5. Hex wrench (M 3 mm)
- 6. Standard tools

Positions of test point and adjustment potentiometers

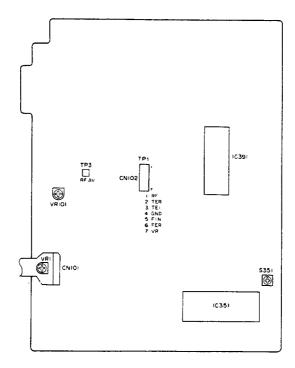


Fig. 1 Adjustment points

Cautions

- 1. Use the 10:1 probe for the oscilloscope.
- 2. The knob position (set value) of the oscilloscope described in the adjustment procedure is for a condition that the 10:1 probe is used.

Test mode

This model is provided with a test mode to facilitate easy adjustment and confirmation necessary during servicing. When this is in the test mode, keys on a front panel function differently from a case of normal operation. Operation of these keys according to the correct procedure enables adjustments and confirmations. All adjustments of this model are performed in the test mode.

[Setting the test mode]

Set the test mode as follows:

- 1. Turn off the power switch.
- 2. Press the S351 and while holding it turn on the power switch.
- 3. Turn on the power switch and release the S351.

With the test mode, the display becomes completely different from that when the power switch is turned on for normal operation. Repeat steps 1 through 3 when the display is for normal operation because it means that the test mode has not been set correctly.

[Releasing the test mode]

Release the test mode as follows:

- 1. Press the STOP key to stop operation entirely.
- 2. Turn off the power switch on the front panel.

[Key functions in the test mode]

Symbol	Key name	Function in test mode	Description.
IXI	TRACK FWD	Focus servo close and focus gain auto adjustment.	Turns on the laser diode. Kicks the disc slightly and lower the focus actuator. Then raise it slowly for automatic adjustment of focus gain. Then, the key closes the focus servo when an objective lens is focused to a disc. Turn the disc, which is stationary in this state, lightly with a finger. Operating sound of the focus servo can be heard. This sound indicates that the focus servo is operating correctly. Pressing this key without loading a disc causes the laser diode to go ON, then causes kicking of a spindle motor slightly. The focus actuator is lowered, then raised and lowered three times, and finally returned to an original position. This operation is made twice.
Δ	PLAY	Spindle servo close	Drives the spindle motor clockwise and puts the spindle servo into a closed loop when the disc rotation reaches a specified speed (about 500 rpm on an internal periphery). Note that the spindle motor does not run unless the focus servo is closed.
REPEAT	REPEAT	Tracking gain and tracking error balance auto adjustment	Measures the level of error waveform when tracking is open for auto adjustment of tracking gain and tracking error balance.
		·	CAUTION: Once TRACK FWD and PLAY keys have been pressed, automatic adjustment of tracking gain and tracking error balance in the test mode is executed each time the REPEAT key is pressed. However, if initial automatic adjustment has been completed, no correct adjustment is obtained even when the second automatic adjustment is attempted. Accordingly, before pressing the REPEAT key, confirm that each adjustment is the first attempt after entry into the test mode. When the play state in the test mode has been stopped by pressing the STOP key, press the OPEN/CLOSE key to open the tray once and close it again, then proceed with automatic adjustment. Another method is to turn OFF power switch once and subsequently to enter the test mode again.

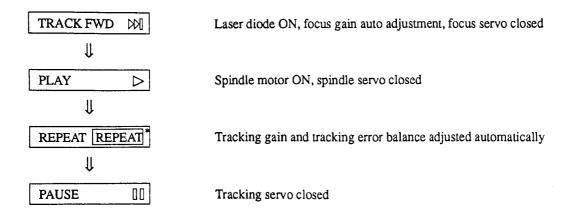
Symbol	Key name	Function in test mode	Description
00	PAUSE	Tracking servo close/open	When focus servo and spindle servo are correctly in a closed loop and the tracking gain balance has been automatically adjusted, pressing this key causes the tracking servo into a closed loop. The track number current play and time elapsed are indicated on the front panel and the play signal is output. Failures of time indication, of regular counting, or of correct play of the sound may be possibly due to a peripheral portion of disc without sound or faulty adjustment or other defects. This key is of a toggle type, which causes open/close of the tracking servo each time it is pressed. No change occurs when this key is pressed without loading of the disc.
44	MANUAL SEARCH REV	Carriage reverse (moves inward)	Moves the pickup inward of the disc. Pressing this key when the tracking servo is in a closed loop causes the tracking servo into an open loop automatically. Key operation must be made with care in the test mode because the motor does not stop automatically even when the pickup reaches the mechanical end point.
DD	MANUAL SEARCH FWD	Carriage forward (moves outward)	Moves the pickup outward of the disc. Pressing this key when the tracking servo is in a closed loop causes the tracking servo into an open loop automatically. Key operation must be made with care in the test mode because the motor does not stop automatically even when the pickup reaches the mechanical end point.
	STOP	Stop	Stops all servos and causes initialization. Note that the pickup remains in a position when the STOP key is pressed.
a	OPEN/CLOSE	Disc tray open/close	Opens/closes the disc tray. This key is of a toggle type, which causes open/close of the disc tray each time it is pressed. Note that pressing this key while the disc is rotating causes the disc tray to open after stop of the disc. This key operation does not displace the pickup position.

PD-7500, PD-6500, PD-6500-S

[Disc play method in the test mode]

Since each servo operates independently in the test mode, it is necessary for playing of the disc to close servos sequentially by operating keys according to the correct sequence.

Keys are operated in the following sequence for playing of the disc:



Operate each key in an interval of two to three seconds or more. Note that offset adjustment is made automatically when power supply is turned ON.

CAUTION:

• Press the REPEAT * key only once (do not press it twice).

^{* :} see page 46.



1. Focus Lock and Spindle Lock Check

Purpose	Confirmation that auto adjustment o	Confirmation that auto adjustment of focus gain has been made and the spindle locked				
Connection of measuring instruments	Connect the oscilloscope to TP Pin1 (RF).	• Disc used	12 cm disc			
	[Setting] 5 V/div 100 mSec/div DC mode					

[Procedure]

- 1. Move the pickup toward a center of the disc by the MANUAL SEARCH FWD key (>>) (Note: Be sure to perform this operation.)
- 2. Check 1 pin RF (RF output) of TP1 with the oscilloscope to see if the RF signal is output when the TRACK FWD () key is pressed.
- 3. Press the PLAY key (>) and check if the disc rotates in a normal direction (clockwise) approximately at a given speed (about 300 rpm near the center of disc) without overrun and reversing.

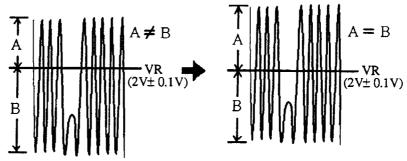
2. Tracking Gain and Tracking Error Balance Auto Adjustment Check

Purpose	Confirmation that auto adjustment of tracking gain and tracking error balance have been completed.				
Connection of measuring instruments	Connect the oscilloscope to TP1, Pi 2 (TRK ERR). (Connection may be made via a low pass filter.)	Player state	Test mode, focus and spindle servo closed, and tracking servo open		
	[Setting] 50 mV/div 5 mSec/div DC mode	• Disc used	YEDS-7		

[Procedure]

CAUTION:

- · Before this adjustment, press the OPEN/CLOSE key to open the tray and close it again.
- 1. Adjust DC offset of the oscilloscope so that a bright line comes to a center of the oscilloscope.
- 2. Move the pickup to a center (R = 35 mm) of the disc with the MANUAL SEARCH FWD \bowtie or \ll key.
- 3. Press TRACK FWD ⋈ and PLAY ▷ keys sequentially to close focus and spindle servos.
- 4. Press the repeat key $\boxed{\text{REPEAT}}^*$ to check if the DC component of the tracking error waveform is eliminated (A = B). CAUTION:
- Press the REPEAT * key only once (do not press it twice).



DC elements mixed in signal

DC elements eliminated

3. Grating Adjustment

PurposeSymptom in case of misadjustment		Matching of two laser beam spots for tracking error generation onto the track at an optimum angle. Play not started, with failure of track search and track skipping.						
Connection of measuring instruments	Pin2 (TRK ter. (See Fig	e oscilloscope to TP1, ERR) via a low-pass fil- g. 2)	Player state	Test mode, focus and spindle servo closed, tracking gain/balance automatically adjusted, tracking servo open				
	[Setting]	50 mV/div 5 mSec/div DC mode	Adjusting point	Slit for adjustment of grating of pickup				
			Disc used	12 cm disc (YEDS-7 not to be used)				

[Procedure]

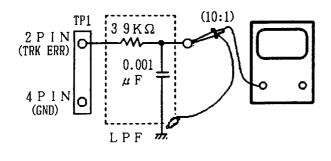
- 1. Move the pickup outward of the disc by the MANUAL SEARCH FWD ⋈ key or ⋈ key. This is to move the grating adjustment slit to the outward portion of the disc for adjustment.
- 2. Press the TRACK FWD ⋈ key and PLAY ⊳ key sequentially to close focus and spindle servos.
- 3. Insert a standard (-) screwdriver into the grating adjustment slit and adjust grating to find the null point. (Details are given in a next page.)
- 4. Turn the screwdriver slowly counterclockwise from the null point. The amplitude of waveform increases gradually, then decreases again when the screwdriver is turned further. Set grating to a point where the amplitude of waveform becomes maximum initially during counterclockwise turn of the screwdriver from the null point.

Reference: The angle of tracking beam to a track and the waveform can be related as shown in Fig. 3.

Caution

The amplitude of tracking error signal is about 1.2 Vp-p (when LPF of 39 k Ω + 0.001 μ F is used). When this amplitude is extremely small (0.8 Vp-p), either the objective lens is contaminated or the pickup may be faulty. Repeat adjustment when the difference in amplitude of error signals between inward and outward portions of the disc is 10% or more because adjustment has not been made to the optimum point.

5. Return the pickup to near the center of the disc once by the MANUAL SEARCH REV & key, and press the repeat key REPEAT for automatic adjustment of tracking gain and tracking error balance. Then, press the PAUSE [[]] key to see if the track number and time elapsed are indicated on the front panel. If they are not indicated or the time elapsed changes irregularly, recheck the null point and repeat adjustment of grating. For readjustment of grating, press the OPEN/CLOSE key first to open, then to close the tray beforehand.



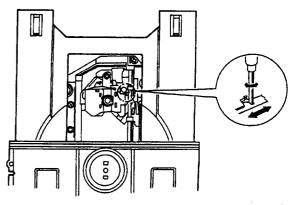


Fig. 2

Adjustment point

[How to find the null point]

Insert a (-) screwdriver into a grating adjustment slit to change the grating angle. In this state, the amplitude of tracking error signal on TP1, Pin2 changes. Within the grating variable range, there are five to six points where the amplitude of waveform decreases. In this waveform, there is only one point where an envelope becomes smooth. This point corresponds to a state in which three laser beams divided with grating are directly above the same track. (See Fig. 3)

This point is called a null point. Adjust grating to find out this null point and use this point as a reference position for grating adjustment.

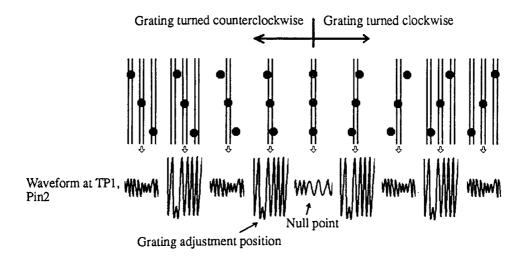
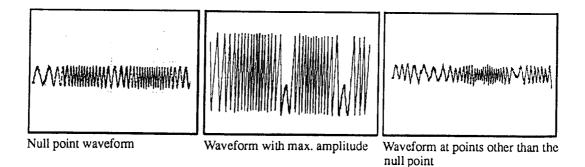


Fig. 3



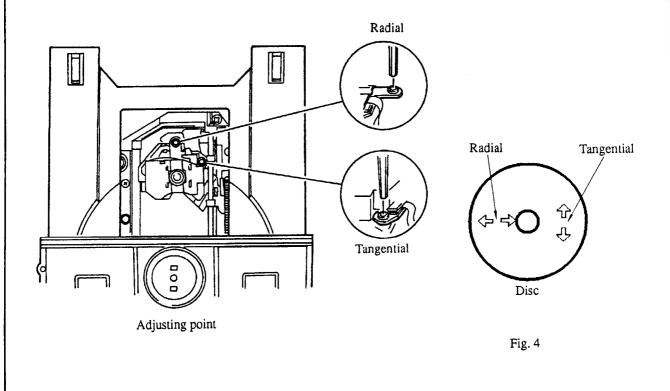
4. Pickup Tangential/Radial Inclination Adjustment

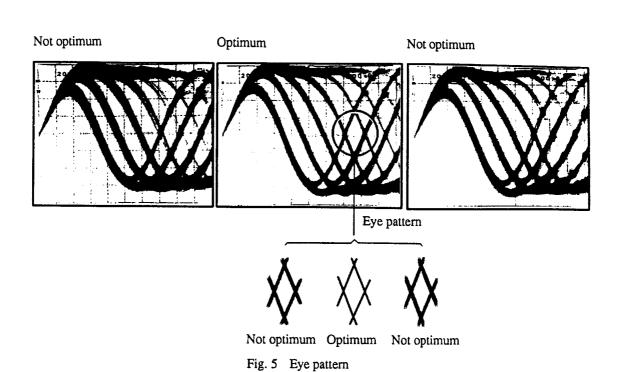
Purpose	Adjustment of an angle of pickup to the disc to achieve vertical irradiation of laser beam onto the disc, thereby ensuring reading of optimum RF signal.						
Symptom in case of misadjustment	Sound missing, failure of play depending on a disc.						
Connection of measuring instruments	Connect the Pin1 (RF)	oscilloscope to TP1,	Player state	Test mode, play state			
	[Setting]	20 mV/div 200 nSec/div AC mode	Adjusting point	Pickup radial inclination adjustment screw, Pickup tangential inclination adjustment screw			
			Disc used	12 cm disc (YEDS-7 not to be used)			

[Procedure]

- 1. Move the pickup outward of the disc by the MANUAL SEARCH FWD ⋈ key to enable adjustment with the radial/tracking inclination adjustment screw. Press the TRACK FWD ⋈ key, PLAY ⋈ key, REPEAT REPEAT key, and PAUSE [] key sequentially to close focus, spindle, and tracking servos to enter the play state.
- 2. Adjust first the radial inclination adjustment screw with a hex wrench (M 3 mm) until the sharpest possible eye pattern (a diamond waveform appearing in a center of RF signal) is obtained.
- 3. Then, adjust the tangential inclination adjustment screw with a hex wrench (M 3 mm) until the sharpest possible eye pattern is obtained. (Fig. 5)
- 4. Repeat adjustment of radial inclination adjustment screw, then tangential inclination adjustment screw in this order until the sharpest possible eye pattern is obtained. Adjust two screws alternately as required until the eye pattern becomes most sharp.

Caution: Radial and tangential directions are respectively as shown in Fig. 4 when viewed toward the disc.





5. RF Level Adjustment

Purpose	Optimization	Optimization of the amplitude of play RF signal							
Symptom in case of misadjustment	No play, no se	No play, no search							
Connection of measuring instruments	· · ·		Player state	Test mode, play state					
	[Setting]	50 mV/div 10 mSec/div AC mode	Adjusting point	VR1 (laser power)					
			Disc used	YEDS-7					

[Procedure]

CAUTION:

- Before this adjustment, press the OPEN/CLOSE key to open the tray and close it again.
- Press the REPEAT * key only once (do not press it twice).
- 1. Move the pickup to a center (R = 35 mm) of the disc by the MANUAL SEARCH FWD ⋈ key or ⋈ key. Press the TRACK FWD ⋈ key, PLAY > key, REPEAT REPEAT key, and PAUSE [][] key sequentially to close each servo to enter the play state.
- 2. Adjust the amplitude of RF signal to 0.9 Vp-p \pm 0.07 V by VR1 (laser power).

PD-7500, PD-6500, PD-6500-S

6. RF Offset Adjustment

• Purpose	Adjustment of RF signal offset							
Connection of measuring instruments	Connect the oscilloscope to TP3 (RFAV).	Player state	Test mode, play state					
	[Setting] 50 mV/div 10 mSec/div DC mode	Adjusting point	VR101 (RF, OFS)					
		Disc used	YEDS-7					

[Procedure]

CAUTION:

- Before this adjustment, press the OPEN/CLOSE key to open the tray and close it again.
- Press the REPEAT * key only once (do not press it twice).
- 1. Move the pickup to a center (R = 35 mm) of the disc by the MANUAL SEARCH FWD ⋈ key or ⋈ key. Press the TRACK FWD ⋈ key, PLAY ▷ key, REPEAT REPEAT key, and PAUSE [] key sequentially to close each servo.
- 2. Adjust the DC voltage of TP3 (RFAV) to 1.5 V \pm 50 mV by VR101 (RF, OFS).

Note: As RFAV indicates the mean value of RF signal, the RFAV waveform may vary in a damaged disc. In this case, adjustment should be made in a portion free of damage.

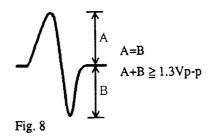
*: see page 46.

7. Focus Error Signal (Focus S Curve) Check

Purpose	Observation of the focus error signal to judge appropriateness of the pickup. This judgment of the pickup is made by checking the magnitude of the tracking error signal amplitude (see the item describing the tracking error balance adjustment) and this focus error signal waveform.							
Connection of measuring instruments	Connect th	e oscilloscope to TP1, ERR).	• Play	er state	Test mode, stop state			
	[Setting]	100 mV/div 5 mSec/div DC mode	• Adj	usting point	None			
			• Dis	c used	YEDS-7			

[Procedure]

- 1. Connect TP1, Pin5 to VR (TP1, Pin7).
- 2. Load a disc.
- 3. When the TRACK FWD ⋈ key is pressed while observing the oscilloscope screen, the waveform shown in Fig. 8 can be observed instantaneously. Confirm that the amplitude in this state is 1.3 Vp-p or more and that the amplitude is nearly equal on positive and negative sides. Since the waveform appears only instantaneously when the TRACK FWD ⋈ key is pressed, repeat pressing this key until confirmation of the waveform is completed.



[Pickup appropriateness judgment]

This judgment should be made after completion of correct adjustments. The pickup may be faulty in following cases:

Extremely small amplitude (0.7 Vp-p or less) of the tracking error signal

Extremely small amplitude (0.8 Vp-p or less) of the focus error signal

Extremely asymmetrical amplitudes on positive and negative sides of the focus error signal (2:1 or more)

Small RF signal (0.7 Vp-p or less). The standard value is not reached even after adjustment of VR1 (laser power)

7. IC INFORMATION

TA8137N (RF Amplifier)

The TA8137N is an IC that was developed to produce a 3-beam type of pickup focus signal and tracking error signal for CD players.

When used in combination with the TC9220F-002 (digital servo processor), servo systems can be created with fewer, externally connected parts.

- It is equipped with an internal on-track data and defect detection RFAV amplifier.
- Automatic adjustment of the tracking error balance can be performed when used together with the TC9220F-002.
- It is also equipped with an internal ALPC (Auto Laser Power Control) circuit.
- Operation is possible with a single-phase, 5V power supply.
- Low power consumption is another attractive feature.
- This IC is supplied in a shrink DIP24 pin chip.

• Pin Functions (TA8137N)

Pin	Pin Name	1/0	Function
1	FIP		
2	FIN .	'	Main beam I-V amplifier, 1, 2 input pin
3	VR	0	Reference voltage output pin (2V)
4	TIP		Sub-beam I-V amplifier 1, 2 input pin
5	TIN		Sub-beam 1- V ampirier 1, 2 input pin
6	PDI		Photo diode amplifier input pin
7	PDO	0	Photo diode amplifier output pin
8	LDP		Laser diode amplifier positive phase input pin
9	LDN	,	Laser diode amplifier negative phase input pin
10	LDO	0	Laser diode amplifier output pin
11	GND	_	Ground pin
12	LDC		Laser diode control input pin
13	TEB	1	Tracking error balance adjustment input pin
14	TEN		Tracking error output amplifier negative phase input pin
15	TEO	0	Tracking error output amplifier output pin
16	FEO	0	Focus error output amplifier output pin
17	FEN	1	Focus error output amplifier negative phase input pin
18	FEB		Focus error balance adjustment input pin
19	RFAV	0	RF average amplifier output pin
20	RFL	l	RF average amplifier positive phase input pin
21	2VR	0	Double reference voltage output pin (4V)
22	RFO		RF amplifier output pin
23	RFN	1	RF amplifier negative phase input pin
24	Vcc	_	Power supply pin (5V)

TC9220F-022 (Digital Servo Processor)

The TC9220F-002 is a CMOS LSI that was developed for CD player digital servo control.

Simply configured CD player systems can be realized with high-performance functions by combining TA8137N (bipolar IC) and the data processor TC9221F (CMOS LSI) as servo IC's.

- Totally digital servo systems are used to enable a reduction in the total number of parts.
- The chip contains an internal digital equalizer for phase compensation operations.
 It is equipped with an internal coefficient used for phase compensation that corresponds to each type of pickup.
- It also contains an internal PWM driver (4-channel).

• Pin Functions (TC9220F-002)

Pin	Pin Name	1/0	Function
1	VR		Reference power supply voltage pin (2V)
2	AVDD	_	Analog power supply voltage pin
3	RFAV		RF average value signal input pin
4	FEI		Focus error signal input pin
5	TEI	1	Tracking error signal input pin
6	VDI	1	Battery potential fall detection pin
7	TEZI		Tracking error zero cross input pin
8	AVSS		Analog ground pin
9	2VR	-	Reference power voltage pin (4V)
10	TEB		Tracking error balance output pin
11	LDC	0	Laser diode control signal output pin
12	INO		·
13	IN1	- 1	G
14	IN2		General purpose input port
15	IN3		
16	СКЗЗК		33K clock output pin
17	CK88K	0	88K clock output pin
18	PREB	ı	Preamble signal input pin
19	SSD	0	Servo serial data output pin
20	PSD	1	Processor serial data input pin
21	мск	1	Master clock input pin (16.9344 MHz)
22	VSS		Ground pin
23	VDD		Power supply voltage pin
24	AST	I	Reset input pin
25	RSTO	0	Reset output pin
26	4MCK	l	4M clock input pin
27	SMUT]	Soft mute output pin
28	AMUT		Analog mute output pin
29	EPDA] ~	Processor internal status output pin
30	COFS		Correction system frame synchronized clock output pin.

- The focus, tracking loop gain and offset are adjusted automatically.
- The tracking error balance is also adjusted automatically.
- An abnormality detection circuit which operates during play and search operations is contained internally.
- High-speed searches can be performed by using the search speed control circuit.

Pin	Pin Name	1/0	Function
31	PFCK		Playback system frame synchronized clock output pin.
32	SBOK	0	Sub-code signal Q data CRC check judgement result output pin
33	SUBQ		Sub-code signal Q data output pin
34	SBSY	1	Sub-code synchronization signal output pin
35	DXCK		2M clock output pin
36	EXDM	T.	Disc mode PWM data external setting pin
37	KEN	'	Key enable input pin
38	GUP		Gain-up signal output pin
39	DFCT	1	Defect detection pin
40	SRCH	1	Search signal output pin
41	TSON		Tracking servo ON signal output pin
42	OUTO	1	
43	OUT1	1	General purpose output port
44	DMOA		Disc motor control PWM output pin
45	DMOB] ~	bise motor control i viiii octpat pin
46	FDOA		Feed motor control PWM output pin
47	FDOB		Feed motor control 1 4444 output pm
48	TROA		Tracking coil control PWM output pin
49	TROB		Tracking con control 1 WW output par
50	FOOA]	Focus coil control PWM output pin
51	FOOB		rocus con control ryan output pin
52	2VR		Reference power supply voltage pin (4V)
53	VDD] -	Power supply voltage pin
54	vss]	Ground pin
55	CONTO		Control (for test use) input pin
56	CONT1		Normally used as "H" or open.
57	TEST0],	
58	TEST1] '	Test pins. Normally used as "H" or open.
59	TEST2]	rest pins. Normany used as 11 Or opon.
60	TEST3		

PD-7500, PD-6500, PD-6500-S

TC9221F (Data Processor)

The TC922IF is a CMOS LSI that was developed for simultaneous separation, EFM signal demodulation, error detection and correction processing for compact disc players. High performance and simply configured CD player systems can be realized by the combination of the servo IC TA8137N (bipolar IC) and servo processor TC9220F-002 (CMOS LSI).

- Synchronized pattern detection and synchronized signal protection and insertion operation can be realized.
- An analog PLL circuit and VCO are contained internally.
- A disc motor control circuit is also contained internally.
- The TC9221F is equipped with an internal microcomputer interface circuit that contains a total of six components including four bus lines, a clock line and a chip select which enables total data processing.

- A CIRC correction logic system is employed which performs double correction for C1 and triple correction for C2. (12 frame burst errors are completely corrected.)
- A 16K-SRAM or 256K-DRAM chip is used for signal processing.
- Digital out and CDROM format signals are externally output.
- There is also an internal sub-code signal demodulation circuit.
- A 2-block buffer RAM for sub-code Q data is contained internally and can be read freely.

• Pin Functions (TC9221F)

Pin	Pin Name	1/0	Function
1	SCLO	ı	Data slice comparator level setting pin
2	VR		Reference power voltage pin (2V)
3	2VR	_	Reference power voltage pin (4V)
4	LPFO	0	Low-pass filter amplifier output pin
5	LPFN	ı	Low-pass filter amplifier negative input pin
6	TMAX		PLL frequency control signal output pin
7	PD	0	PLL phase error signal output pin
8	CLCK	ı	Sub-code data read clock input pin
9	DATA		Sub-code data output pin
10	SFSY		Sub-code frame synchronization signal output pin
11	SBSY	1	Sub-code synchronization output pin
12	EMPA		Emphasis output pin
13	LRCK	1 0	LR clock output pin
14	BCK	1	Bit clock output pin
15	AOUT	7	Audio data output pin
16	DOUT	1	Digital out output pin
17	56MK	1	5.6M clock output pin
18	CSIN	1	Digital out C bit data input pin
19	AD0		
20	AD1	0	External RAM address signal output pin
21	AD2		
22	vss		Ground pin
23	VDD	1 -	Power supply voltage pin
24	AD3		
25	AD4	1	
26	AD5	1	
27	AD6	0	External RAM address signal output pin
28	AD7		
29	AD8		
30	AD9	1	
31	R/W	0	External RAM read/write signal output pin

Pin	Pin Name	1/0	Function
32	ĈĒ	0	External RAM chip enable signal output pin
33	AD10		External RAM address signal output pin
34	MDB7		
35	MDB6		
36	MDB5		
37	MDB4	.,,	External RAM data bus lines
38	MDB3	1/0	External MAIN data bus lines
39	MDB2		
40	MDB1		
41	MDB0		
42	X'PD	0	VCXO control output pin
43	ΧI	1	The quartz crystal oscillator connection pins connect the quartz crystal oscillator and
44	xo	0	generate the required system clock. Crystal = 16.9344 MHz
45	CCE	-	Command and data transmission/reception chip enable pin
46	BUCK	1	Command and data transmission/reception clock input pin
47	BUS0		
48	BUS1	1	Command and data transmission/reception
49	BUS2	1/0	bus lines
50	BUS3	1	
51	4MCK	0	4M clock output pin
52	RST	ı	Reset input pin
53	VDD		Power supply voltage pin
54	vss	1 -	Ground pin
55	мск		Master clock output pin
56	PSD	0	Processor serial data output pin
57	SSD	ı	Servo serial data input pin
58	PREB	0	Preamble output pin (7,35 kHz/32)
59	TEST		Test pin, normally used as "H" or open
60	EFMI	<u></u> _'	EFM signal input pin

SM5840AP

(8 TIMES OVER SAMPLING DIGITAL FILTER)

• Pin Functions

Pin	Pin Name	1/0	Function		
1	CKSL	ip **	Selection of oscillation and input frequency. (384fs at CKSL = "H")* (256fs at CKSL = "L")*		
2	XTI	ı	Oscillating circuit input (Frequency is selected by CKSL).		
3	хто		Oscillating circuit output	ıt	
4	ско	0	Oscillating circuit output clock (Frequency is same as XTI pin).		
5	VSS	-	GND		
6	MDT		Mode set data	Set the digital	
7	MCK	ip	Mode set clock	attenuator and	
8	MLE	**	Mode set latch enable	mode flag register.	
9	RST		System reset (initialize)	<u> </u>	

^{*:} fs means sample frequency of the input data.

^{**:} ip is input pins with pull-up resistor. Therefore, don't mind that pins are opened at setting the B level.

Pin	Pin Name	1/0	Function
10	DG		Deglitch output at 8fs LR parallel output mode.* Deglitch output at 4fs LR mutual output mode.*
11	DOR	0	R ch data output at 8fs LR parallel output mode.* LR clock output at 4fs LR mutual output mode.*
12	DOL		L ch data output at 8fs LR parallel output mode.* L ch/R ch data output at 4fs LR mutual output mode.*
13	WCKO		Word clock output
14	VDD	_	+5V power supply
15	вско	0	Bit clock output
16	LRCI		Sample rate (fs) clock of input data.*
17	BCKI	ip	Bit clock input
18	DIN		Data input

Note: • The indication "fs" in the explanation indicates the original signal (digitally recorded data) sampling frequency.

The pins indicated in the I/O column use the IC internal preamplifier.
 Consequently, they cannot be opened by H level fixed input.

PD7007 (D/A CONVERTER)

Pin Explanation

Pin Number	Pin Name	1/0	Function				
1	DINL	ip	Left channel serial data input				
2	DINR	ip	Right channel serial data input				
3	BCKI	ip	Serial input data bit clock (reads data on rising edge)				
4	LRCI	ip	Input data sample frequency clock				
55	IW18	ip	Input data word word-length selection H (or open) 18 bit length L 16 bit length				
6	IPARA	ip	Input data word timing selection H (or open) L ch/R ch (parallel) L L ch/R ch (mutual)				
7	IISN	ip	I ² S input mode selection H (or open) Normal input mode L				
8	X8FS	ip	Input data sampling frequency selection H				
9	DVSS		Digital unit GND				
10	DVDD		Digital unit power supply				
11	AVDD1	_	Analog unit power supply (5V)				
12	ROAN	0	Data output PWM output (right channel A negative phase)				
13	AVSS1	_	Analog unit GND 1				
14	AV\$\$2		Analog unit GND 2				
15	ROA	0	Data output PWM output (right channel A positive phase)				
16	AVDD2	-	Analog unit power supply (5V) 2				
17	AVDD3	-	Analog unit power supply (5V) 3				
18	ROB	0	Data output PWM output (right channel B positive phase)				
19	ROBN	0	Data output PWM output (right channel B negative phase)				
20	AVSS3	- 1	Analog unit GND 3				
21	AVSS4	-	Analog unit GND 4				
22	LOBN	0	Data output PWM output (left channel B negative phase)				
23	LOB	0	Data output PWM output (left channel B positive phase)				
24	AVDD4	_	Analog unit power supply (5V) 4				
25	AVDD5	-	Analog unit power supply (5V) 5				
26	LOA	0	Data output PWM output (left channel A positive phase)				
27	AVSS5	-	Analog unit GND 5				
28	AVSS6	_	Analog unit GND 6				
29	LOANM	0	Data output PWM output (left channel A negative phase)				
30	AVDD6	-	Analog unit power supply (5V) 6				
31	XVDĐ	-	Clock power supply (5V)				
32	XVSS	-	Clock GND				
33	XŤI	i	Crystal connection pin/external clock input pin				
34	хто	0	Crystal connection pin				
35	MUTEO	0	Muting output				
36	MOD3	ip					
37	MOD2	ip	System clock input frequency and noise cycle operation frequency combination selection				
38	MOD1	ip					
39	СКО	0	256fs/384fs clock output				
40	RSTN	ip	Reset input (active on L level)				

Note: • The indication "fs" in the explanation indicates the original signal (digitally recorded data) sampling frequency.

The pins indicated in the I/O column use the IC internal preamplifier.
 Consequently, they cannot be opened by H level fixed input.

8. FOR PD-7500/KC, HEM, HB, HPW, SD, PD-6500/KC, HEM, HB, HPW, SD AND PD-6500-S/HEWM TYPES

8.1 FOR PD-7500/KC, HEM, HB, HPW AND SD TYPES CONTRAST OF MISCELLANEOUS PARTS

NOTES:

Parts without part number cannot be supplied.

- The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when re-
- placing, be sure to use parts of identical designation.

 Parts marked by "©" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

The PD-7500/KC, HEM, HB, HPW and SD types are the same as the PD-7500/KU type with the exception of the following sections.

Mark	2-1-12-2	Part No.						
	Symbol & Description	PD-7500/KU	PD-7500/KC	PD-7500/HEM	PD-7500/HB	PD-7500/HPW	PD-7500/SD	
Æ	Main board assembly	PWZ1785	PWZ1785	PWZ1780	PWZ1780	PWZ1785	PWZ1780	
	Headphone board assembly	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply	
	Transformer board assembly	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply	
	Primary board assembly	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply	
Λ	Power transformer (AC120V)	PTT1132	PTT1132					
$\mathbf{\Lambda}$	Power transformer (AC220V/240V)			PTT1133	PTT1133	PTT1133		
A	Power transformer	1					PTT1134	
	(AC110V/120-127V/220V/240V)							
$\mathbf{\Lambda}$	AC power cord	PDG1015	PDG1015	PDG1003	PDG1004	PDG1006	PDG1013	
Λ	Voltage selector						PSB1002	
	CD packing case	PHG1497	PHG1457	PHG1457	PHG1457	PHG1457	PHG1457	
Æ	Strain relief	CM-22C	CM-22C	CM-22B	CM-22B	CM-22B	CM-22B	
i	Display screen	PAM1323	PAM1323	PAM1305	PAM1305	PAM1323	PAM1323	
	Front panel assembly	PEA1068	PEA1068	PEA1098	PEA1098	PEA1068	PEA1068	
	Connection cord with mini plug	PDE-319	PDE-319			PDE-319		
	Operating instructions (English)	PRB1127			PRB1127	PRB1127	PRB1127	
	Operating instructions		PRE1125	PRE1125				
	(English/French)		/	/		*****	• • • • •	
	Operating instructions			PRF1038		İ		
	(Grerman/Italian/Dutch/	''''		, , , ,				
	Swedish/Spanish/Portuguese)	1		i				

MAIN BOARD ASSEMBLY (PWZ1780) (PWZ1785)

The main board assembly (PWZ1780) is the same as the Main board assembly (PWZ1785) with the exception of the following sections.

Mark	C	Part I		
	Symbol & Description	PWZ1785	PWZ1780	Remarks
	C329 C330	CCCSL101J50 CKCYF103Z50		
	D304-D307 R320	1SS254 RD1/6PM102J	••••	
	R321	RD1/6PM244J	••••	

HEADPHONE BOARD ASSEMBLY

The Headphone board assembly of PD-7500/KC, HEM, HB, HPW and SD types are the same as that of PD-7500/KU type for the service supply parts.

TRANSFORMER BOARD ASSEMBLY

The Transformer board assembly of PD-7500/KC, HEM, HB, HPW and SD types are the same as that of PD-7500/KU type for the service supply parts.

PRIMARY BOARD ASSEMBLY

The Primary board assembly of PD-7500/KC, HEM, HB, HPW and SD types are the same as that of PD-7500/KU type for the service supply parts.

8.2 FOR PD-6500/KC, HEM, HB, HPW, SD AND PD-6500-S/HEWM CONTRAST OF MISCELLANEOUS PARTS

The PD-6500/KC, HEM, HB, HPW, SD and PD-6500-S/HEWM types are the same as the PD-6500/KU type with the exception of the following sections.

		Part No.						
Mark	Symbol & Description	PD-6500/ KU	PD-6500/ KC	PD-6500/ HEM	PD-6500/ HB	PD-6500/ HPW	PD-6500/ SD	PD-6500-S
	Main board assembly	PWZ1814	PWZ1814	PWZ1810	PWZ1810	PWZ1810	PWZ 1810	PWZ1810
	Headphone board assembly	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply
	Transformer board assembly	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply
	Primary board assembly	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply	Non supply
Δ	Power transformer (AC 120V)	PTT1128	PTT1128	,				
Δ	Power transformer (AC 220V/240V)			PTT1129	PTT 1 129	PTT 1129		PTT1129
A	Power transformer						PTT1120	
	(AC 110V/120-127V/220V/240V)						1 1 1 1 1 20	
⚠	AC power cord	PDG1015	PDG1015	PDG1003	PDG1004	PDG 1006	PDG1013	PDG1003
Δ	Voltage selector						PSB1002	
							1 001002	
	CD packing case	PHG1499	PHG1498	PHG1498	PHG1498	PHG1498	PHG1498	PHG1500
Δ	Strain relief	CM-22C	CM-22C	CM-22B	CM-22B	CM-22B	CM-22B	CM-22B
	Display screen	PAM1323	PAM1323	PAM1305	PAM1305	PAM1323	PAM1323	PAM1305
	Front panel assembly	PEA1066	PEA1066	PEA 1097	PEA1097	PEA1066	PEA 1066	PEA1067
	Connection cord with mini plug	PDE-319	PDE-319		,			
	Power button	PAC1372	PAC1372	PAC1372	PAC1372	PAC1372	PAC1372	PAC1299
	Headphone knob	PAC1370	PAC1370	PAC1370	PAC1370	PAC1370	PAC1370	PAC1402
	Tip button	PAC1310	PAC1310	PAC1310	PAC1310	PAC1310	PAC1310	
	Tip button S							PAC1486
	29 key	PAC1462	PAC1462	PAC1462	PAC1462	PAC1462	PAC1462	
	29 key S					·		PAC1485
	Function button assembly	PAD1054	PAD1054	PAD1054	PAD1054	PAD1054	PAD1054	PAD1055
	Function panel	PNW1696	PNW 1696	PNW1696	PNW1696	PNW1696	PNW1696	PNW1737
	Bonnet case	PYY1058	PYY1058	PYY1058	PYY1058	PYY1058	PYY1058	PYY1137
	Insulator	VNK1095	VNK 1095	VNK1095	VNK1095			VNK1095
	Plate (Tray)	PNW1743	PNW1743	PNW1743	PNW1743	PNW1743	PNW 1743	
	Plate S (Tray)							 PNW1738
					,,,,,			F W W 7 30
	Foot					PNW1323	PNW1323	
	Operating instructions (English)	PRB1127			PRB1127	PRB1127	PRB1127	
	Operating instructions (English/French)	• • • • • •	PRE1125	PRE1125				PRE1125
	Operating instructions (German/Italian/Dutch/Swedish/ Spanish/Portuguese)			PRF1038				PRF1038

PD-6500/KU,KC,HEM,HB,SD,HPW PD-6500-S/HEWM

MAIN BOARD ASSEMBLY (PWZ1810)

The main board assembly (PWZ1810) is the same as the Main board assembly (PWZ1814) with the exception of the following sections.

Mark	Symbol & Description	Part		
IVIO K	Symbol & Description	PWZ1814	PWZ1810	Remarks
	C329 C330 D304—D307 R320 R321	CCCSL101J50 CKCYF103Z50 1SS254 RD1/6PM102J RD1/6PM244J		

HEADPHQNE BOARD ASSEMBLY

The Headphone board assembly of PD-6500/KC, HEM, HB, HPW, SD and PD-6500-S/HEWM types are the same as that of PD-6500/KU type for the service supply parts.

TRANSFORMER BOARD ASSEMBLY

The Transformer board assembly of PD-6500/KC, HEM, HB, HPW, SD and PD-6500-S/HEWM types are the same as that of PD-6500/KU type for the service supply parts.

PRIMARY BOARD ASSEMBLY

The Primary board assembly of PD-6500/KC, HEM, HB, HPW, SD and PD-6500-S/HEWM types are the same as that of PD-6500/KU type for the service supply parts.

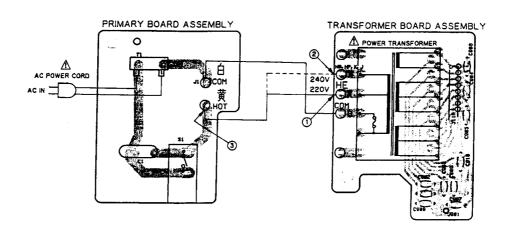
Line Voltage Selection (for HEM, HB, HPW and HEWM types)

- Line voltage can be changed with the following steps.
- 1. Disconnect the AC power cord.
- 2. Remove the bonnet case.
- 3. Change the connection wire from Power switch board assembly (Terminal NO. ③) to Transformer board assembly (Terminal NO. ① or ②) as follows.

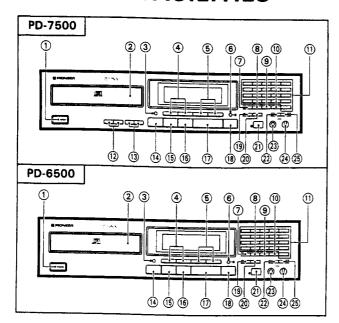
Voltage	Terminal NO. of Transformer board assembly
220∨	①
240V	2

4. Stick the line voltage label on the rear panel.

Description	Part No.
220V label	AAX-193
240V label	AAX-192



9. PANEL FACILITIES

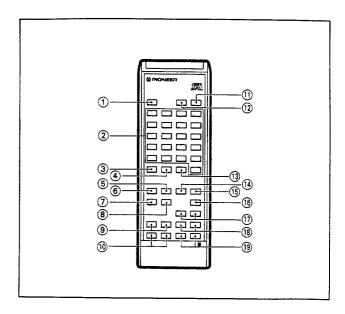


FRONT PANEL

1 POWER switch

Press to turn power ON and OFF. If the power is turned ON when a disc is already loaded, the player will automatically enter the play mode (timer start function).

- 2 Disc tray
- 3 DIMMER button
- MANUAL SEARCH buttons (◄◄, ▶►)
- ⑤ TRACK SEARCH buttons (► > >)
- **6** HI-LITE SCAN button
- Program button (PGM)
- **8 CHECK button**
- 10 TIME button
- ① TRACK NUMBER buttons (1-20, >20)
- ② AUTO FADER buttons (→, →) (PD-7500 only)
- (3) INDEX SEARCH buttons (-, -) (PD-7500 only)
- (4) OPEN/CLOSE button
- (15) STOP button ()
- 16 PAUSE button/indicator (11)
- ① PLAY button/indicator (▶)
- **18 RANDOM PLAY button**
- Program edit button (EDIT)
 (■ AUTO PGM/■■ COMPU PGM)
- ② TIME FADE EDIT button
- (1) Remote sensor
- ② AUTO SPACE button
- ② Headphones jack (PHONES)
- 4 Headphones volume control (PHONES LEVEL)
- **25** REPEAT button



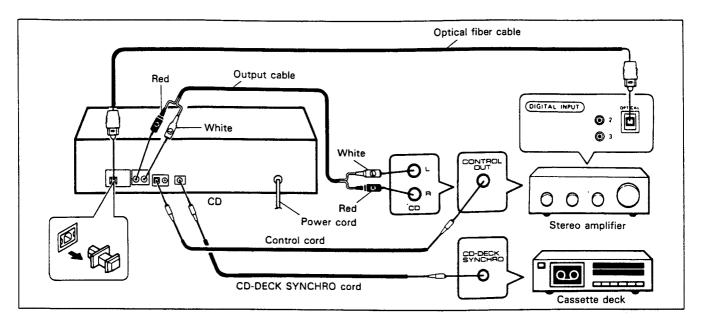
REMOTE CONTROL UNIT

Buttons listed here but not accompanied with explanations have the same functions as the corresponding front-panel buttons.

- 1 OPEN/CLOSE button
- ② Track number buttons (1-20, >20)
- ③ Program button (PGM)
- 4 CHECK button
- ⑤ REPEAT button
- 6 TIME button
- STOP button (■)

- 10 OUTPUT LEVEL buttons (-, +)
- 11 TIME FADE EDIT button
- 12 Program edit button (EDIT)
 (■AUTO/■■COMPU)
- (13) CLEAR button
- 14 Hi-lite scan button (HI-LITE SCAN)
- 15 RANDOM PLAY button
- PLAY button (►)
- ① Track search buttons (TRACK ◄◄, ▶►)
- 18 Index search buttons (INDEX -, -)
- Manual search buttons (MANUAL ◄◄, ▶▶)

10. CONNECTIONS



CONNECTING THE OUTPUT CABLE:

Connect the plugs on one end of the cable to your amplifier's input terminals (CD or AUX), and those on the other end to the output terminals on this CD player.

- When connecting the cord, insert the white plugs into the left (L) channel, and the red plugs to the right (R) channel.
- Be sure to connect all plugs fully into their terminals.
- Never connect the CD player to your amplifier's turntable (PHO-NO) terminals, since sound will be distorted and proper playback will not be possible.

CONNECTING THE POWER CORD:

Insert the power cord's plug into an accessory AC outlet on your amplifier, or into a normal household outlet.

CONNECTING THE OPTICAL FIBER CABLE:

NOTE:

- No sound may be produced if optical connections are made with an amplifier having different optical signal standards.
- Volume control is not possible when a digital output connector is used.

Handling precautions for the optical fiber cable (sold separately)

- Do not bend the cable at sharp angles. Doing so may damage the cable. When installing in a rack, take special care. When storing the cable for storage, coil with 5-15/16 in (15 cm) diameter or larger.
- When connecting, insert the plug fully. Avoid an incomplete connection.
- Use an optical fiber cable 10 feet (3 m) or less.
- Avoid the optical fiber cable plug being scratched or exposed to dust. If there is dust, wipe off with a soft cloth.
- When an optical fiber cable is not connected, place the dust cap on the optical terminal (OPTICAL).

REMOTE CONTROL AMPLIFIER OPERATION:

PD-7500 (U.S., Canadian and Australian models) PD-6500 (U.S. and Canadian models)

If your amplifier features the mark, connect the accessory control cord between the Amplifier's CONTROL OUT terminal and the CD player's CONTROL IN terminal.

- You can then use the remote control unit furnished with your amplifier to perform PLAY, PAUSE, STOP and TRACK operations on the CD player.
- For details regarding connection and operation, consult the Operating Instructions accompanying your stereo amplifier.
- These terminals do not need to be connected if you do not intend to use this function.

NOTE:

- When the control cord is connected to the CONTROL IN terminal, the remote control unit cannot be used to control the player directly. The remote control unit must be pointed at the amplifier's remote sensor.
- Be sure to connect both of the control cord's plugs securely to the CONTROL IN and CONTROL OUT terminals. Do not connect only one end of the cable.
- When only the digital output is connected, the remote sensor of the amplifier does not function. To operate it, connect the output cable to the stereo amplifier as well as connecting the digital output.

About the CD-DECK SYNCHRO recording function:

- This function facilitates edit recording from CD to cassette tape when the CD player is connected to a Pioneer cassette deck equipped with a CD-DECK SYNCHRO terminal. For details, consult the Operating Instructions accompanying the cassette deck featuring the CD-DECK SYNCHRO mark.
- When only the digital output is connected, the CD-DECK SYN-CHRO recording does not function. To operate it, connect the output cable to the stereo amplifier as well as connecting the digital output.

11. SPECIFICATIONS

Type Compact disc digital audio system Usable discs Compact Disc Power requirements U.K. and Australian models AC 240V, 50/60Hz European model AC 220V, 50/60Hz U.S. and Canadian models AC 120V, 60Hz Multi-voltage model AC 110/120-127/220/240V (switchable) 50/60Hz Power consumption 16W Operating temperature +5°C-+35°C (+41°F-+95°F) Weight 4.3kg (9lb, 8oz) External dimensions 420(W) × 326(D) × 106(H)mm

 $16-9/16(W) \times 12-13/16(D) \times 4-3/16(H)$ in.

2. Audio section

PD-7500:

Frequency response	2Hz – 20kHz
S/N	108dB or more (EIAJ)
Dynamic range	96dB or more (EIAJ)
Channel separation	98dB or more (EIAJ)
Total harmonic distortion	0.0024% or less (EIAJ)
Output voltage	2.0V
Wow and flutter	Limit of measurement
	(±0.001% W.PEAK) or less (EIAJ)
Number of channels	2 channels (stereo)

PD-6500:	
Frequency response	2Hz – 20kHz
S/N	
Dynamic range	
Channel separation	98dB or more (EIAJ)
Total harmonic distortion	0.0027% or less (EIAJ)
Output voltage	
Wow and flutter	
(±0	0.001% W.PEAK) or less (EIAJ)
Number of channels	2 channels (stereo)

3. Output terminal

- Audio line output terminals
- CD-DECK SYNCHRO terminal
- Control input/output terminals PD-6500: U.S. and Canadian models only PD-7500: U.S., Canadian and Australian models only
- Headphone jack (with volume control)
- Optical digital output terminal

4. Functions

- Play
- Pause
- Stop
- Manual search
- Track search
- Index search (PD-6500: remote control only)
- Hi-lite scan (with auto fader)
- Direct selection
- Single track repeat
- · All track repeat
- Programmed repeat
- Random play repeat
- Programmed random play repeat
- Programmed playback (up to 24 tracks)
- Pause program
- Program check
- Program correction
- Program clear
- Auto program edit
- Compu program edit
- Time fade edit (Fade time variable)
- One touch fade (Fade time variable) (PD-6500: remote control only)
- Digital level control (Remote control only)
- Random play
- Programmed random play
- Auto space
- Dimmer
- Timer start
- CD-deck synchro

5. Accessories

Remote control unit	1
Size AAA/R03 dry cell batteries	
Output cable	
Control cord	
PD-6500: U.S. and Canadian models	
PD-7500: U.S., Canadian and Australian models	
Operating instructions	

The specifications and design of this product are subject to change without notice, due to improvements.